



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive 100NS Translucent, Part A

Product Identification Numbers

62-3365-8530-2

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms

**Hazard Statements**

Causes serious eye irritation.
 Causes skin irritation.
 May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.
 Wear protective gloves and eye/face protection.
 Wash thoroughly after handling.
 Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 If eye irritation persists: Get medical advice/attention.
 IF ON SKIN: Wash with plenty of soap and water.
 If skin irritation or rash occurs: Get medical advice/attention.
 Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

2% of the mixture consists of ingredients of unknown acute oral toxicity.

3% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Mercaptan Polymer (NJTS Reg. No. 04499600-6776)	Trade Secret*	60 - 80 Trade Secret *
Hydrogenated Terphenyl	61788-32-7	5 - 20 Trade Secret *
2,4,6-tris((Dimethylamino)Methyl)Phenol	90-72-2	5 - 15 Trade Secret *
Amorphous Silica	67762-90-7	1 - 5 Trade Secret *
bis[(Dimethylamino)methyl]Phenol	71074-89-0	< 3 Trade Secret *
Polyphenyls, partially hydrogenated	68956-74-1	< 3 Trade Secret *
Organosilane	4420-74-0	< 1 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Carbon dioxide

Oxides of Sulfur

Condition

During Combustion

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not

remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Hydrogenated Terphenyl	61788-32-7	ACGIH	TWA:0.5 ppm	
Amorphous Silica	67762-90-7	CMRG	CEIL:5 mg/m3	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
2,4,6-tris((Dimethylamino)Methyl)Phenol	90-72-2	CMRG	TWA:5 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the

results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Neoprene

Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Paste
Odor, Color, Grade:	Dark amber, strong mercaptan odor.
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	$\geq 257^{\circ}\text{C}$
Flash Point	$\geq 495^{\circ}\text{F}$ [<i>Test Method: Closed Cup</i>]
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Density	1.15 g/ml
Specific Gravity	1.15 [<i>Ref Std: WATER=1</i>]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	50,000 - 80,000 centipoise [<i>@ 73.4 °F</i>]
Hazardous Air Pollutants	0 % weight [<i>Test Method: Calculated</i>]
VOC Less H2O & Exempt Solvents	0 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>] [<i>Details: when used as intended with Part B</i>]
VOC Less H2O & Exempt Solvents	5 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>] [<i>Details: as supplied</i>]
VOC Less H2O & Exempt Solvents	0 % [<i>Test Method: calculated per CARB title 2</i>] [<i>Details: when used as intended with Part B</i>]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Mercaptan Polymer (NJTS Reg. No. 04499600-6776)	Dermal	Rabbit	LD50 > 10,200 mg/kg
Mercaptan Polymer (NJTS Reg. No. 04499600-6776)	Ingestion	Rat	LD50 2,600 mg/kg
Hydrogenated Terphenyl	Dermal	Rabbit	LD50 6,800 mg/kg
Hydrogenated Terphenyl	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 11.1 mg/l
Hydrogenated Terphenyl	Ingestion	Rat	LD50 > 10,000 mg/kg
2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	Rat	LD50 1,000 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
bis[(Dimethylamino)methyl]Phenol	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg
Organosilane	Dermal	Rabbit	LD50 2,270 mg/kg
Organosilane	Ingestion	Rat	LD50 770 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product	In vitro data	Irritant
Hydrogenated Terphenyl	Rabbit	No significant irritation
2,4,6-tris((Dimethylamino)Methyl)Phenol	Rabbit	Corrosive
Amorphous Silica	Rabbit	No significant irritation
bis[(Dimethylamino)methyl]Phenol	similar compounds	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Overall product	In vitro data	Severe irritant
Hydrogenated Terphenyl	Rabbit	No significant irritation
2,4,6-tris((Dimethylamino)Methyl)Phenol	Rabbit	Corrosive
Amorphous Silica	Rabbit	No significant irritation
bis[(Dimethylamino)methyl]Phenol	similar compounds	Corrosive

Skin Sensitization

Name	Species	Value
Hydrogenated Terphenyl	Human	Not sensitizing
2,4,6-tris((Dimethylamino)Methyl)Phenol	Guinea pig	Some positive data exist, but the data are not sufficient for classification
Amorphous Silica	Human and animal	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value

Hydrogenated Terphenyl	In vivo	Not mutagenic
2,4,6-tris((Dimethylamino)Methyl)Phenol	In Vitro	Not mutagenic
Amorphous Silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Hydrogenated Terphenyl	Ingestion	Not toxic to female reproduction	Rat	NOAEL 81 mg/kg/day	2 generation
Hydrogenated Terphenyl	Ingestion	Not toxic to male reproduction	Rat	NOAEL 62 mg/kg/day	2 generation
Hydrogenated Terphenyl	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 500 mg/kg/day	2 generation
Amorphous Silica	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2,4,6-tris((Dimethylamino)Methyl)Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Hydrogenated Terphenyl	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.5 mg/l	90 days
Hydrogenated Terphenyl	Ingestion	endocrine system blood liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 144 mg/kg/day	14 weeks
2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	skin liver nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 125 mg/kg/day	28 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	auditory system hematopoietic system eyes	All data are negative	Rat	NOAEL 125 mg/kg/day	28 days
Amorphous Silica	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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