

Extra Long Taper Shank Drills



High Speed Steel – 118° Point

These drills are utilized in deep hole or long reach drilling applications in many kinds of materials. For fixed spindle use.



Extensive Offering

The world's largest and most extensive inventory of **USA manufactured** extra long taper shank drills!

Exclusively from Michigan Drill

18" Overall Length List No. 118 ▶ Continued

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
1-23/64	1.3594	4	12	411.25
1-3/8	1.3750	4	12	411.25
1-13/32	1.4062	4	12	423.72
1-27/64	1.4219	4	12	423.72
1-7/16	1.4375	4	12	423.72
1-15/32	1.4688	4	12	459.36
1-1/2	1.5000	4	12	459.36
1-17/32	1.5312	5	10	511.63

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
1-9/16	1.5625	5	10	511.63
1-19/32	1.5938	5	10	537.21
1-5/8	1.6250	5	10	545.69
1-11/16	1.6875	5	10	582.12
1-3/4	1.7500	5	10	653.40
1-13/16	1.8125	5	10	720.72
1-7/8	1.8750	5	10	790.02
1-29/32	1.9062	5	10	790.02

20" Overall Length List No. 120

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
25/64	.3906	1	14-1/2	170.00
13/32	.4062	1	14-1/2	170.00
31/64	.4843	2	16	170.00
33/64	.5156	2	16	174.24
17/32	.5312	2	16	174.24
35/64	.5469	3	15	178.20
9/16	.5625	2	16	178.20
19/32	.5938	2	16	178.20
5/8	.6250	2	16	193.45
21/32	.6562	2	16	213.05
13/16	.8125	3	15	228.89
27/32	.8438	3	15	236.81
7/8	.8750	3	15	253.44
29/32	.9062	3	15	257.40
15/16	.9375	3	15	257.40
31/32	.9688	3	15	276.41
1-1/64	1.0156	3	15	290.00
1-1/16	1.0625	3	15	300.17

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
1-3/32	1.0938	4	14	316.01
1-1/8	1.1250	4	14	316.01
1-5/32	1.1562	4	14	368.28
1-3/16	1.1875	4	14	368.28
1-13/64	1.2031	4	14	368.28
1-7/32	1.2188	4	14	368.28
1-1/4	1.2500	4	14	368.28
1-9/32	1.2812	4	14	429.83
1-21/64	1.3281	3	15	464.90
1-11/32	1.3438	4	14	464.90
1-3/8	1.3750	4	14	464.90
1-13/32	1.4062	4	14	495.00
1-7/16	1.4375	4	14	495.00
1-15/32	1.4688	4	14	514.80
1-3/4	1.7500	5	13	720.72
1-25/32	1.7812	5	13	831.60
2-3/16	2.1875	4	14	1280.00

24" Overall Length List No. 124

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
3/8	.3750	1	21	191.66
25/64	.3906	1	21	191.66
13/32	.4062	1	21	191.66
27/64	.4219	1	21	191.66
7/16	.4375	1	21	191.66
29/64	.4531	1	21	191.66
15/32	.4688	1	21	191.66
31/64	.4844	2	20	191.66
1/2	.5000	2	20	191.66
33/64	.5156	2	20	199.15
17/32	.5312	2	20	199.15
35/64	.5469	2	20	199.15
9/16	.5625	2	20	199.15
37/64	.5781	2	20	199.15
19/32	.5938	2	20	199.15
39/64	.6094	2	20	199.15
5/8	.6250	2	20	199.15
41/64	.6406	2	20	199.15
21/32	.6562	2	20	199.15
43/64	.6719	2	20	210.51
11/16	.6875	2	20	210.51
45/64	.7031	2	20	217.56
23/32	.7188	2	20	217.56
47/64	.7344	2	20	229.86
3/4	.7500	2	20	229.86
49/64	.7656	2	20	237.20

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
25/32	.7812	2	20	237.20
51/64	.7969	3	19	249.76
13/16	.8125	3	19	249.76
53/64	.8281	3	19	287.45
27/32	.8438	3	19	287.45
55/64	.8594	3	19	300.54
7/8	.8750	3	19	300.54
57/64	.8906	3	19	300.54
29/32	.9062	3	19	300.54
59/64	.9219	3	19	313.02
15/16	.9375	3	19	313.02
61/64	.9531	3	19	344.97
31/32	.9688	3	19	344.97
63/64	.9844	3	19	351.32
1	1.0000	3	19	351.32
1-1/64	1.0156	3	19	360.33
1-1/32	1.0312	3	19	360.33
1-3/64	1.0469	3	19	360.33
1-1/16	1.0625	3	19	360.33
1-5/64	1.0781	4	18	395.95
1-3/32	1.0938	4	18	395.95
1-1/8	1.1250	4	18	395.95
1-9/64	1.1406	4	18	426.02
1-5/32	1.1562	4	18	426.02
1-11/64	1.1719	4	18	442.02
1-3/16	1.1875	4	18	442.02

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