

Left Hand Drills

Jobber Length – High Speed Steel

List No. **300LH** – 118° Point

- Can be used as screw extractor for drilling out broken studs or fasteners.
- For use in left hand spindle rotation on screw machines and drill heads.

Letter Sizes

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Price Each
A	.2340	2-5/8	3-7/8	12	8.71
B	.2380	2-3/4	4	12	8.71
C	.2420	2-3/4	4	12	8.71
D	.2460	2-3/4	4	12	8.71
E	.2500	2-3/4	4	12	6.24
F	.2570	2-7/8	4-1/8	12	9.64
G	.2610	2-7/8	4-1/8	12	9.64
H	.2660	2-7/8	4-1/8	12	9.64
I	.2720	2-7/8	4-1/8	6	9.64
J	.2770	2-7/8	4-1/8	6	9.64
K	.2810	2-15/16	4-1/4	6	9.64
L	.2900	2-15/16	4-1/4	6	10.92
M	.2950	3-1/16	4-3/8	6	10.92



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Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Price Each
N	.3020	3-1/16	4-3/8	6	10.92
O	.3160	3-3/16	4-1/2	6	12.54
P	.3230	3-5/16	4-5/8	6	13.86
Q	.3320	3-7/16	4-3/4	6	13.86
R	.3390	3-7/16	4-3/4	6	13.86
S	.3480	3-1/2	4-7/8	6	16.83
T	.3580	3-1/2	4-7/8	6	16.83
U	.3680	3-5/8	5	6	16.83
V	.3770	3-5/8	5	6	18.41
W	.3860	3-3/4	5-1/8	6	18.41
X	.3970	3-3/4	5-1/8	6	18.41
Y	.4040	3-7/8	5-1/4	6	19.60
Z	.4130	3-7/8	5-1/4	6	21.65

Sets

Left Hand Drill Sets

Sizes	Description	Pcs.	Set No.	Price
1/16" – 1/4" by 64 ^{ths}	Fractional	13	307GL	61.81
1/16" – 1/2" by 32 ^{nds}	Fractional	15	307RL	151.78
1/16" – 3/8" by 64 ^{ths}	Fractional	21	307SL	141.27
1/16" – 1/2" by 64 ^{ths}	Fractional	29	307FL	283.27
A – Z	Letter	26	307LL	346.77
1 – 60	Wire Gauge	60	307WL	305.41

All sets are supplied in metal index



Mechanics Length Drills

High Speed Steel

List No. **316** – 135° Split Point, **Black & Gold**

Supplied in black & gold high speed steel with 135° split point.
Drill Sizes 3/16 to 1/2 have three equal flats on shank.

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Price Each
1/16	.0625	7/8	1-7/8	12	1.05
5/64	.0781	1	2	12	1.05
3/32	.0938	1-1/4	2-1/4	12	1.11
7/64	.1094	1-5/16	2-3/8	12	1.20
1/8	.1250	1-7/16	2-1/2	12	1.29
9/64	.1406	1-9/16	2-5/8	12	1.41
5/32	.1562	1-11/16	2-3/4	12	1.62
11/64	.1719	1-13/16	2-7/8	12	1.74
3/16	.1875	1-7/8	3	12	2.01
13/64	.2031	1-15/16	3-1/8	12	2.13
7/32	.2188	2	3-1/4	12	2.31
15/64	.2344	2-1/16	3-3/8	12	2.49
1/4	.2500	2	3-1/2	12	2.55
17/64	.2656	2-1/8	3-5/8	12	2.70
9/32	.2812	2-1/4	3-3/4	6	3.33



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Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Price Each
19/64	.2969	2-3/8	3-7/8	6	3.87
5/16	.3125	2-1/2	4	6	3.90
21/64	.3281	2-9/16	4-1/16	6	4.41
11/32	.3438	2-5/8	4-1/8	6	4.80
23/64	.3594	2-11/16	4-3/16	6	5.07
3/8	.3750	2-11/16	4-1/4	6	5.31
25/64	.3906	2-3/4	4-5/16	6	6.03
13/32	.4062	2-13/16	4-3/8	6	6.54
27/64	.4219	2-7/8	4-7/16	6	6.69
7/16	.4375	2-15/16	4-1/2	6	7.35
29/64	.4531	3	4-5/8	6	7.68
15/32	.4688	3-1/8	4-3/4	6	9.15
31/64	.4844	3-1/4	4-7/8	6	9.42
1/2	.5000	3-3/8	5	6	9.57

Sizes with decimal equivalent smaller than .0625 are not split point.

Sets

Size	Pcs.	Description	Set No.	Price
1/16 - 1/2 by 64 ^{ths}	29	Fractional Set	316F	134.28

Supplied in Huot Bit Buddy.



Case No. **CZ316**
Bit Buddy Case only: \$16.50