

JOBBER LENGTH DRILLS

GENERAL PURPOSE, 118° POINT

- ▶ LIST NO. 300 — OXIDE FINISH
- ▶ LIST NO. 300A — BRIGHT FINISH
- ▶ LIST NO. 300T — TITANIUM NITRIDE COATED

SET NO. 307W

60 Piece High Speed
Surface Treated Set
No. 1 - 60 with Metal Index
SET PRICE — \$123.00

SET NO. 307WB

60 Piece Bright Finish Set
No. 1 - 60 with Metal Index
SET PRICE — \$123.00

Please order in package quantity.



SET NO. 307V

20 Piece High Speed
Surface Treated Set
No. 61 - 80 with Metal Index
SET PRICE — \$47.50

SET NO. 307VB

20 Piece Bright Finish Set
No. 61 - 80 with Metal Index
SET PRICE — \$47.50

WIRE GAUGE SIZES

12 DRILLS PER PACKAGE

Size	Dec. Equiv.	Flute Length	Overall Length	Price Each		
				Oxide Finish 300	Bright Finish 300A	Titanium Nitride Coated 300T
1	.2280	2-5/8	3-7/8	3.27	3.27	7.65
2	.2210	2-5/8	3-7/8	3.31	3.31	7.65
3	.2130	2-1/2	3-3/4	2.97	2.97	7.27
4	.2090	2-1/2	3-3/4	3.02	3.02	7.27
5	.2055	2-1/2	3-3/4	3.02	3.02	7.27
6	.2040	2-1/2	3-3/4	3.02	3.02	7.27
7	.2010	2-7/16	3-5/8	2.63	2.63	6.83
8	.1990	2-7/16	3-5/8	2.66	2.66	6.83
9	.1960	2-7/16	3-5/8	2.66	2.66	6.83
10	.1935	2-7/16	3-5/8	2.64	2.64	6.83
11	.1910	2-5/16	3-1/2	2.44	2.44	6.62
12	.1890	2-5/16	3-1/2	2.46	2.46	6.62
13	.1850	2-5/16	3-1/2	2.41	2.41	6.56
14	.1820	2-3/16	3-3/8	2.41	2.41	6.56
15	.1800	2-3/16	3-3/8	2.41	2.41	6.56
16	.1770	2-3/16	3-3/8	2.41	2.41	6.56
17	.1730	2-3/16	3-3/8	2.41	2.41	6.56
18	.1695	2-1/8	3-1/4	2.00	2.00	6.05
19	.1660	2-1/8	3-1/4	1.98	1.98	6.05
20	.1610	2-1/8	3-1/4	1.98	1.98	6.05
21	.1590	2-1/8	3-1/4	1.83	1.83	5.86
22	.1570	2	3-1/8	1.85	1.85	5.86
23	.1540	2	3-1/8	1.82	1.82	5.84
24	.1520	2	3-1/8	1.82	1.82	5.84
25	.1495	1-7/8	3	1.74	1.74	5.72
26	.1470	1-7/8	3	1.76	1.76	5.72
27	.1440	1-7/8	3	1.75	1.75	5.72
28	.1405	1-3/4	2-7/8	1.61	1.61	5.57
29	.1360	1-3/4	2-7/8	1.60	1.60	5.57
30	.1285	1-5/8	2-3/4	1.60	1.60	5.57
31	.1200	1-5/8	2-3/4	1.59	1.59	4.53
32	.1160	1-5/8	2-3/4	1.59	1.59	4.53
33	.1130	1-1/2	2-5/8	1.59	1.59	4.53
34	.1110	1-1/2	2-5/8	1.59	1.59	4.53
35	.1100	1-1/2	2-5/8	1.59	1.59	4.53
36	.1065	1-7/16	2-1/2	1.59	1.59	4.53
37	.1040	1-7/16	2-1/2	1.59	1.59	4.53
38	.1015	1-7/16	2-1/2	1.59	1.59	4.53
39	.0995	1-3/8	2-3/8	1.59	1.59	4.53
40	.0980	1-3/8	2-3/8	1.59	1.59	4.53
41	.0960	1-3/8	2-3/8	1.59	1.59	4.30
42	.0935	1-1/4	2-1/4	1.59	1.59	4.30
43	.0890	1-1/4	2-1/4	1.59	1.59	4.30
44	.0860	1-1/8	2-1/8	1.59	1.59	4.30
45	.0820	1-1/8	2-1/8	1.59	1.59	4.30
46	.0810	1-1/8	2-1/8	1.59	1.59	4.30
47	.0785	1	2	1.59	1.59	4.30
48	.0760	1	2	1.59	1.59	4.30
49	.0730	1	2	1.59	1.59	4.30

Size	Dec. Equiv.	Flute Length	Overall Length	Price Each		
				Oxide Finish 300	Bright Finish 300A	Titanium Nitride Coated 300T
50	.0700	1	2	1.59	1.59	4.30
51	.0670	1	2	1.59	1.59	4.30
52	.0635	7/8	1-7/8	1.59	1.59	4.30
53	.0595	7/8	1-7/8	1.59	1.59	4.30
54	.0550	7/8	1-7/8	1.59	1.59	4.30
55	.0520	7/8	1-7/8	1.59	1.59	4.30
56	.0465	3/4	1-3/4	1.59	1.59	4.30
57	.0430	3/4	1-3/4	1.59	1.59	4.30
58	.0420	11/16	1-5/8	1.63	1.63	4.30
59	.0410	11/16	1-5/8	1.63	1.63	4.30
60	.0400	11/16	1-5/8	1.63	1.63	4.30
61	.0390	11/16	1-5/8	1.73	1.73	4.40
62	.0380	5/8	1-1/2	1.73	1.73	4.40
63	.0370	5/8	1-1/2	1.73	1.73	4.40
64	.0360	5/8	1-1/2	1.73	1.73	4.40
65	.0350	5/8	1-1/2	1.73	1.73	4.40
66	.0330	1/2	1-3/8	1.73	1.73	4.40
67	.0320	1/2	1-3/8	1.73	1.73	4.40
68	.0310	1/2	1-3/8	1.73	1.73	4.40
69	.0292	1/2	1-3/8	1.89	1.89	4.50
70	.0280	3/8	1-1/4	1.89	1.89	4.50
71	.0260	3/8	1-1/4	2.36	2.36	5.70
72	.0250	5/16	1-1/8	2.36	2.36	5.70
73	.0240	5/16	1-1/8	2.36	2.36	5.70
74	.0225	1/4	1	2.36	2.36	5.70
75	.0210	1/4	1	2.36	2.36	5.70
76	.0200	3/16	7/8	2.36	2.36	5.70
77	.0180	3/16	7/8	2.36	2.36	5.70
78	.0160	3/16	7/8	2.36	2.36	5.70
79	.0145	1/8	3/4	2.83	2.83	6.03
80	.0135	1/8	3/4	2.83	2.83	6.03
81	.0130	3/32	3/4	—	5.74	—
82	.0125	3/32	3/4	—	5.74	—
83	.0120	3/32	3/4	—	6.61	—
84	.0115	3/32	3/4	—	6.61	—
85	.0110	5/64	3/4	—	6.61	—
86	.0105	5/64	3/4	—	7.32	—
87	.0100	5/64	3/4	—	7.32	—
88	.0095	5/64	3/4	—	9.28	—
89	.0091	1/16	3/4	—	9.28	—
90	.0087	1/16	3/4	—	9.28	—
91	.0083	1/16	3/4	—	9.28	—
92	.0079	1/16	3/4	—	9.28	—
93	.0075	1/16	3/4	—	9.28	—
94	.0071	1/16	3/4	—	13.36	—
95	.0067	1/16	3/4	—	13.36	—
96	.0063	3/64	3/4	—	14.71	—
97	.0059	3/64	3/4	—	14.71	—

◆ PIN CHUCK SET SET NO. PV30

Designed for holding small drills
One Pin Chuck with 3
interchangeable collets
0 - 1/32, 1/32 - 1/16, 1/16 - 3/32
SET PRICE — \$7.45



◆ MICRO CHUCK TOOL NO. PV10

Suitable for 61-80 drills
Can be held in any
1/8 or 3/16 collet or
larger adjustable drill chuck.
PRICE EACH — \$5.90

