

3M Science.
Applied to Life.™

3M Body Repair Solutions Guide

Trusted Collision Repair Products



April 2022

3M body repair solutions to help you bring the car back to better than new.



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A black sedan is parked in a body shop. A technician in a dark jacket and blue jeans is standing next to the car. To the right, there is a Permatex machine on wheels with a white hose. The background shows a white wall with a garage door and some equipment.

Reputable Brands. Total Solutions.

At 3M, the art and science of automotive collision repair is a crucial part of our longstanding connection to our customers. For decades we have crafted abrasives, adhesives and coatings to help solve the latest auto body repair demands. Every product, every solution, is backed by our expert technical team to guide you and your body shop every step of the way.


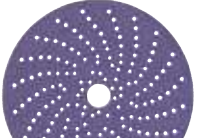



Choose the right abrasive for your repair application.

We feature world-class brands such as 3M™ Cubitron™ II, Trizact™ and Scotch-Brite™ in a full abrasive range to quickly match our solutions with your repair jobs. It's all part of a complete and always expanding selection of 3M abrasive discs, abrasive sheets, cut-off wheels, belts and much more for increased efficiency at every stage of body repair.

| | |
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Get underway with the right abrasive.

| 3M™ Cubitron™ II Net | 3M™ Cubitron™ II | Blue Net | Blue | Gold |
|---|---|---|---|---|
|  |  |  |  |  |
| Cut Rate ●●●●● | Cut Rate ●●●●● | Cut Rate ●●● | Cut Rate ●●●●● | Cut Rate ●● |
| Disc Life ●●●●● | Disc Life ●●●●● | Disc Life ●●● | Disc Life ●●●●● | Disc Life ●● |
| Dust Extraction ●●●●● | Dust Extraction ●●●●● | Dust Extraction ●●●●● | Dust Extraction ●●●●● | Dust Extraction ●● |
| Grades 80, 120, 150, 180, 220, 240, 320 | Grades 40, 80, 120, 150, 180, 220, 240, 320, 400 | Grades 80, 120, 150, 180, 220, 240 | Grades 40, 80, 120, 150, 180, 220, 240, 320, 400, 500, 600, 800 | Grades 80, 100, 120, 150, 180, 220, 240, 320, 360, 400, 500, 600, 800 |
| Sizes 3", 5", 6", 8" | Sizes 3", 5", 6", 8" | Sizes 3", 5", 6", 8" | Sizes 3", 5", 6" | Sizes 3", 5", 6" |
| Technology 3M Precision-Shaped Grain | Technology 3M Precision-Shaped Grain | Technology Engineered Ceramic Mineral Blend | Technology Engineered Ceramic Mineral Blend | Technology Aluminum Oxide Mineral |
| Material Net | Material Paper (Multi-hole) | Material Net | Material Paper (Multi-hole and No Hole) | Material Paper (Multi-hole and No Hole) |
| Attachment Type 3M™ Hookit™ | Attachment Type 3M™ Hookit™ | Attachment Type 3M™ Hookit™ | Attachment Type 3M™ Hookit™ and Stikit™ | Attachment Type 3M™ Hookit™ and Stikit™ |

3M CUBITRON II Abrasive Discs

5 Reasons to switch to 3M™ Cubitron™ II Abrasives:

1

Cuts 30% faster with less effort.

2

Lasts twice as long as conventional abrasives.

3

Runs cooler — lower chance of warping / degrading the metal.

4

Delivers a finer, more uniform finish.

5

Improves productivity to help save time and money.

3M technologies applied to 3M™ Cubitron™ II abrasives

Ce
Ceramics

3M has decades of experience creating minerals that match hardness and toughness of the mineral to the application.

Mr
Micro-replication

Microreplication allows the same mineral structure to be repeated for all 3M Precision-Shaped Grains.

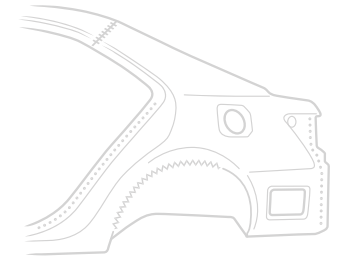
Pp
Precision Processing



Precision processing deposits uniform mineral structures on the right locations, regardless of the product substrate.



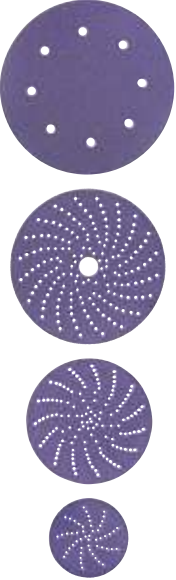


Surface Preparation

Paint Stripping | Body Filler Sanding

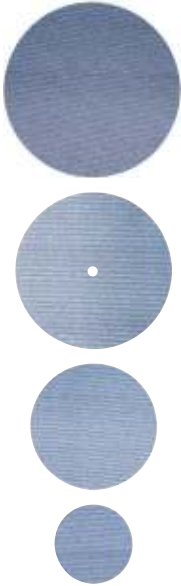


| Sanding Abrasives | | UPC | Part # | Grade | Size | Qty/Case | Description |
|--|----------------|-------|--------|-------------|---------------------------------|---|-------------|
| Premium | | | | | | | |
|  <p>3M™ Cubitron™ II Hookit™ Net Discs</p> | 00051131316416 | 31641 | 80+ | 8" | 25 Discs/Case 6 Cartons/Case | | |
| | 00051131316423 | 31642 | 120+ | | | | |
| | 00051131316430 | 31643 | 150+ | | | | |
| | 00051131316447 | 31644 | 180+ | | | | |
| | 00051131316454 | 31645 | 220+ | | | | |
| | 00051131316461 | 31646 | 240+ | | | | |
| | 00051131316478 | 31647 | 320+ | | | | |
| | 00051131316508 | 31650 | 80+ | 6" | | | |
| | 00051131316515 | 31651 | 120+ | | | | |
| | 00051131316522 | 31652 | 150+ | | | | |
| | 00051131316539 | 31653 | 180+ | | | | |
| | 00051131316546 | 31654 | 220+ | | | | |
| | 00051131316553 | 31655 | 240+ | 5" | 6 Rolls/Case | | |
| | 00051131316560 | 31656 | 320+ | | | | |
| | 00051131316652 | 31665 | 80+ | | | | |
| | 00051131316669 | 31666 | 120+ | | | | |
| | 00051131316676 | 31667 | 150+ | | | | |
| | 00051131316683 | 31668 | 180+ | | | | |
| | 00051131316690 | 31669 | 220+ | | | | |
| | 00051131316706 | 31670 | 240+ | 3" | | | |
| 00051131316713 | 31671 | 320+ | | | | | |
| 00051131316799 | 31679 | 80+ | | | | | |
| 00051131316805 | 31680 | 120+ | | | | | |
| 00051131316812 | 31681 | 150+ | | | | | |
| 00051131316829 | 31682 | 180+ | | | | | |
| 00051131316836 | 31683 | 220+ | | | | | |
| 00051131316843 | 31684 | 240+ | 3" | | | | |
| 00051131316850 | 31685 | 320+ | | | | | |
|  <p>3M™ Cubitron™ II Hookit™ Net Sheet Rolls</p> | 00051131345614 | 34561 | 80+ | 70mm x 10M | 6 Rolls/Case | For Dry Sanding: Premium net discs allow for virtually dust-free sanding. Delivers 2X the cut rate and 2X the life of other leading net abrasive families. All the while, letting dust extractors perform their best by leaving virtually no dust on the work surface and in the environment. The 3M™ Hookit™ attachment makes installing a new disc quick and saving a partially-used disc easy. | |
| | 00051131345621 | 34562 | 120+ | | | | |
| | 00051131345638 | 34563 | 150+ | | | | |
| | 00051131345645 | 34564 | 180+ | | | | |
| | 00051131345669 | 34565 | 220+ | | | | |
| | 00051131345669 | 34566 | 240+ | | | | |
| | 00051131345676 | 34567 | 320+ | | | | |
| | 00051131345508 | 34550 | 80+ | 80mm x 10M | | | |
| | 00051131345515 | 34551 | 120+ | | | | |
| | 00051131345522 | 34552 | 150+ | | | | |
| | 00051131345539 | 34553 | 180+ | | | | |
| | 00051131345553 | 34554 | 220+ | | | | |
| | 00051131345553 | 34555 | 240+ | 115mm x 10M | | | |
| | 00051131345560 | 34556 | 320+ | | | | |
| | 00051131345720 | 34572 | 80+ | | | | |
| | 00051131345737 | 34573 | 120+ | | | | |
| | 00051131345744 | 34574 | 150+ | | | | |
| | 00051131345751 | 34575 | 180+ | | | | |
| | 00051131345768 | 34576 | 220+ | | | | |
| | 00051131345775 | 34577 | 240+ | | | | |
| 00051131345782 | 34578 | 320+ | | | | | |

See page 30 for Tools and Accessories.

| Sanding Abrasives | | UPC | Part # | Grade | Size | Qty/Case | Description |
|--|----------------|-------|--------|------------------|-------------------------------|----------|--|
| Premium | | | | | | | |
|  <p>3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Discs</p> | 00051131313750 | 31375 | 40+ | 8" | 25 Discs/Box 4 Boxes/Case | | |
| | 00051131313767 | 31376 | 80+ | | | | |
| | 00051131313705 | 31370 | 40+ | | | | |
| | 00051131313712 | 31371 | 80+ | | | | |
| | 00051131313729 | 31372 | 120+ | 6" | | | |
| | 00051131313736 | 31373 | 150+ | | | | |
| | 00051131313743 | 31374 | 180+ | | | | |
| | 00051131314818 | 31481 | 220+ | | | | |
| | 00051131314825 | 31482 | 240+ | | | | |
| | 00051131314832 | 31483 | 320+ | | | | |
| | 00051131314849 | 31484 | 400+ | 5" | 50 Discs/Box 4 Boxes/Case | | |
| | 00051131313668 | 31366 | 80+ | | | | |
| | 00051131313675 | 31367 | 120+ | | | | |
| | 00051131313682 | 31368 | 150+ | | | | |
| | 00051131313699 | 31369 | 180+ | | | | |
| | 00051131314719 | 31471 | 220+ | | | | |
| | 00051131314726 | 31472 | 240+ | | | | |
| | 00051131314733 | 31473 | 320+ | | | | |
| | 00051131314740 | 31474 | 400+ | | | | |
| | 00051131313613 | 31361 | 80+ | | | | |
| 00051131313620 | 31362 | 120+ | | | | | |
| 00051131313637 | 31363 | 150+ | | | | | |
| 00051131313644 | 31364 | 180+ | | | | | |
| 00051131314610 | 31461 | 220+ | | | | | |
| 00051131314627 | 31462 | 240+ | | | | | |
| 00051131314634 | 31463 | 320+ | | | | | |
| 00051131314641 | 31464 | 400+ | | | | | |
|  <p>3M™ Cubitron™ II Hookit™ Clean Sanding Sheet Rolls</p> | 00051131344402 | 34440 | 40+ | 2.75" x 8.75 yd. | 1 Sheet/Box 5 Boxes/Case | | <p>These sheet roll abrasives feature a unique "kiss cut" technology that allows easy sizing to common sanding block and inline sander lengths. Chevron hole pattern aids dust capture for clean sanding.</p> <p>Can be used with any 2.75" wide 3M™ Hookit™ Sanding Block — use with dust-extraction for better abrasive performance.</p> |
| | 00051131344426 | 34442 | 80+ | 2.75" x 13 yd. | | | |
| | 00051131344440 | 34444 | 120+ | | | | |
| | 00051131344457 | 34445 | 150+ | | | | |
| | 00051131344464 | 34446 | 180+ | | | | |
| | 00051131344471 | 34447 | 220+ | | | | |
| | 00051131344488 | 34448 | 240+ | | | | |
| | 00051131344495 | 34449 | 320+ | | | | |
| 00051131344501 | 34450 | 400+ | | | | | |
|  <p>3M™ Cubitron™ II Hookit™ File Sheets</p> | 00051131344907 | 34490 | 40+ | 2.75" x 16.5" | 25 Sheets/Box 4 Boxes/Case | | <p>Like all 3M™ Cubitron™ II Abrasives, the file sheets cut faster and last longer, helping users spend less time changing abrasives and less time sanding.</p> |
| | 00051131344921 | 34492 | 80+ | | | | |
| | 00051131344945 | 34494 | 120+ | | | | |
| | 00051131344952 | 34495 | 150+ | | | | |
| | 00051131344969 | 34496 | 180+ | | | | |
| | 00051131344907 | 34497 | 220+ | | | | |

See page 30 for Tools and Accessories.

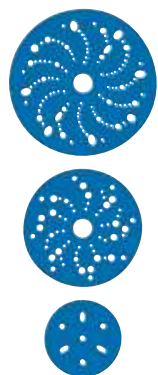
| Sanding Abrasives | UPC | Part # | Grade | Size | Qty/Case | Description |
|--|----------------|--------|-------|------|-----------------------------------|--|
| Advanced | | | | | | |
|  <p>3M™ Hookit™ Blue Net Abrasive Discs</p> | 00051131364110 | 36411 | 80 | 8" | 25 Discs/Carton 6 Cartons/Case | Built with an engineered ceramic-mineral blend to deliver a faster cut rate and longer life than other leading brands' net abrasives in their class — all while capturing more than 95% of dust. Balanced for maximum abrasive performance for cut, life and dust extraction. 3M™ Hookit™ attachment makes changing discs fast and easy, allowing a technician to save a partially used disc and reinstall it later. |
| | 00051131364127 | 36412 | 120 | | | |
| | 00051131364134 | 36413 | 150 | | | |
| | 00051131364141 | 36414 | 180 | | | |
| | 00051131364158 | 36415 | 220 | | | |
| | 00051131364165 | 36416 | 240 | | | |
| | 00051131364172 | 36417 | 320 | | | |
| | 00051131364202 | 36420 | 80 | 6" | 100 Discs/Roll | |
| | 00051131364219 | 36421 | 120 | | | |
| | 00051131364226 | 36422 | 150 | | | |
| | 00051131364233 | 36423 | 180 | | | |
| | 00051131364240 | 36424 | 220 | | | |
| | 00051131364257 | 36425 | 240 | | | |
| | 00051131364264 | 36426 | 320 | 5" | | |
| | 00051131364356 | 36435 | 80 | | | |
| | 00051131364363 | 36436 | 120 | | | |
| | 00051131364370 | 36437 | 150 | | | |
| | 00051131364387 | 36438 | 180 | | | |
| | 00051131364394 | 36439 | 220 | | | |
| | 00051131364400 | 36440 | 240 | | | |
| | 00051131364417 | 36441 | 320 | 3" | | |
| | 00051131364493 | 36449 | 80 | | | |
| | 00051131364509 | 36450 | 120 | | | |
| | 00051131364516 | 36451 | 150 | | | |
| | 00051131364523 | 36452 | 180 | | | |
| 00051131364530 | 36453 | 220 | | | | |
| 00051131364547 | 36454 | 240 | | | | |
| 00051131364554 | 36455 | 320 | | | | |

See page 30 for Tools and Accessories.

The Festool Protection Pad is recommended (PN 30089, Protection Pad PP-STF D150) to help prolong the life of the backup pad when sanding with 6 inch/150mm net abrasive discs.

Sanding Abrasives **UPC** **Part #** **Grade** **Size** **Qty/Case** **Description**

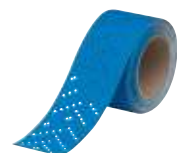
Advanced



3M™ Hookit™ Blue Abrasive Disc

Multi-hole

| UPC | Part # | Grade | Size | Qty/Case | Description |
|----------------|--------|-------|------|----------------|--|
| 00051131361706 | 36170 | 40 | 6" | 200 Discs/Case | Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment can help reduce waste. Multi-hole pattern reduces loading, extends disc life and aligns with most backup pads. |
| 00051131361720 | 36172 | 80 | | | |
| 00051131361744 | 36174 | 120 | | | |
| 00051131361751 | 36175 | 150 | | | |
| 00051131361768 | 36176 | 180 | | | |
| 00051131361775 | 36177 | 220 | | | |
| 00051131361782 | 36178 | 240 | | | |
| 00051131361805 | 36180 | 320 | | | |
| 00051131361812 | 36181 | 400 | | | |
| 00051131361829 | 36182 | 500 | | | |
| 00051131361836 | 36183 | 600 | | | |
| 00051131361843 | 36184 | 800 | | | |
| 00051131361560 | 36156 | 40 | | | |
| 00051131361577 | 36157 | 80 | | | |
| 00051131361591 | 36159 | 120 | | | |
| 00051131361607 | 36160 | 150 | | | |
| 00051131361614 | 36161 | 180 | | | |
| 00051131361621 | 36162 | 220 | | | |
| 00051131361638 | 36163 | 240 | | | |
| 00051131361652 | 36165 | 320 | | | |
| 00051131361669 | 36166 | 400 | | | |
| 00051131361676 | 36167 | 500 | | | |
| 00051131361683 | 36168 | 600 | | | |
| 00051131361690 | 36169 | 800 | | | |
| 00051131361423 | 36142 | 80 | 3" | | |
| 00051131361447 | 36144 | 120 | | | |
| 00051131361454 | 36145 | 150 | | | |
| 00051131361461 | 36146 | 180 | | | |
| 00051131361478 | 36147 | 220 | | | |
| 00051131361485 | 36148 | 240 | | | |
| 00051131361508 | 36150 | 320 | | | |
| 00051131361515 | 36151 | 400 | | | |
| 00051131361522 | 36152 | 500 | | | |
| 00051131361539 | 36153 | 600 | | | |
| 00051131361546 | 36154 | 800 | | | |

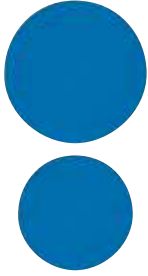



3M™ Hookit™ Blue Abrasive Sheet Roll

Multi-hole

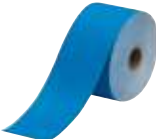
| | | | | | |
|----------------|-------|-----|----------------|--------------|---|
| 00051131361874 | 36187 | 80 | 2.75" x 13 yd. | 4 Rolls/Case | Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment makes disc changes easy and helps reduce waste. Can be used with any 2.75" wide 3M™ Hookit™ Sanding Block — use with dust-extraction for better abrasive performance. |
| 00051131361898 | 36189 | 120 | | | |
| 00051131361904 | 36190 | 150 | | | |
| 00051131361911 | 36191 | 180 | | | |
| 00051131361928 | 36192 | 220 | | | |
| 00051131361935 | 36193 | 240 | | | |
| 00051131361959 | 36195 | 320 | | | |
| 00051131361966 | 36196 | 400 | | | |
| 00051131361973 | 36197 | 500 | | | |
| 00051131361980 | 36198 | 600 | | | |


See page 30 for Tools and Accessories.

| Sanding Abrasives | | UPC | Part # | Grade | Size | Qty/Case | Description |
|---|----------------|-------|--------|-------|------------------------------|--|---|
| Advanced | | | | | | | |
|  <p>3M™ Hookit™ Blue Abrasive Disc</p> <p>No Hole</p> | 00051131362413 | 36241 | 80 | 6" | 200 Discs/Case | | <p>Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment makes disc changes easy and helps reduce waste.</p> <p>No-hole design is compatible with most dual-action sanders when using a 3M™ Hookit™ sanding pad.</p> |
| | 00051131362420 | 36242 | 120 | | | | |
| | 00051131362437 | 36243 | 150 | | | | |
| | 00051131362444 | 36244 | 180 | | | | |
| | 00051131362451 | 36245 | 220 | | | | |
| | 00051131362468 | 36246 | 240 | | | | |
| | 00051131362475 | 36247 | 320 | | | | |
| | 00051131362482 | 36248 | 400 | | | | |
| | 00051131362499 | 36249 | 500 | | | | |
| | 00051131362505 | 36250 | 600 | | | | |
| | 00051131362512 | 36251 | 800 | | | | |
| | 00051131362529 | 36252 | 40 | 5" | | | |
| | 00051131362536 | 36253 | 80 | | | | |
| | 00051131362543 | 36254 | 120 | | | | |
| | 00051131362550 | 36255 | 150 | | | | |
| | 00051131362567 | 36256 | 180 | | | | |
| | 00051131362574 | 36257 | 220 | | | | |
| | 00051131362581 | 36258 | 240 | | | | |
| | 00051131362598 | 36259 | 320 | | | | |
| | 00051131362604 | 36260 | 400 | | | | |
| 00051131362611 | 36261 | 500 | | | | | |
| 00051131362628 | 36262 | 600 | | | | | |
| 00051131362635 | 36263 | 800 | | | | | |
|  <p>3M™ Stikit™ Blue Abrasive Disc Roll</p> | 00051131362000 | 36200 | 40 | 6" | 25 Discs/Roll* | <p>Engineered for best-in-class cut, life and efficiency across your entire shop. Adhesive-backed 3M™ Stikit™ discs are easy to attach and remove.</p> <p>Discs tear off conveniently one at a time without liners for added cost savings.</p> | |
| | 00051131362024 | 36202 | 80 | | 50 Discs/Roll* | | |
| | 00051131362048 | 36204 | 120 | | 100 Discs/Roll, 5 Rolls/Case | | |
| | 00051131362055 | 36205 | 150 | | | | |
| | 00051131362062 | 36206 | 180 | | | | |
| | 00051131362079 | 36207 | 220 | | | | |
| | 00051131362086 | 36208 | 240 | | | | |
| | 00051131362109 | 36210 | 320 | | | | |
| | 00051131362116 | 36211 | 400 | | | | |
| | 00051131362123 | 36212 | 500 | | | | |
| | 00051131362130 | 36213 | 600 | | | | |
| | 00051131362147 | 36214 | 800 | | | | |
| | 00051131362642 | 36264 | 40 | 5" | 25 Discs/Roll* | | |
| | 00051131362659 | 36265 | 80 | | 50 Discs/Roll* | | |
| | 00051131362666 | 36266 | 120 | | 100 Discs/Roll, 5 Rolls/Case | | |
| | 00051131362673 | 36267 | 150 | | | | |
| | 00051131362680 | 36268 | 180 | | | | |
| | 00051131362697 | 36269 | 220 | | | | |
| | 00051131362703 | 36270 | 240 | | | | |
| | 00051131362710 | 36271 | 320 | | | | |
| 00051131362727 | 36272 | 400 | | | | | |
| 00051131362734 | 36273 | 500 | | | | | |
| 00051131362741 | 36274 | 600 | | | | | |
| 00051131362758 | 36275 | 800 | | | | | |

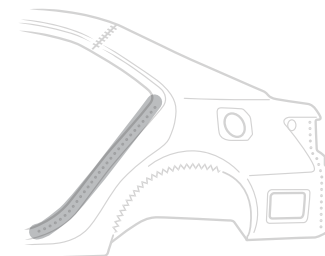
See page 30 for Tools and Accessories.


*5 Rolls/Case


| Sanding Abrasives | | UPC | Part # | Grade | Size | Qty/Case | Description |
|--|----------------|-------|--------|----------------|----------------|--------------|---|
| Advanced | | | | | | | |
|  <p>3M™ Stikit™ Blue Abrasive Sheet Roll</p> | 00051131362154 | 36215 | 40 | 2.75" x 10 yd. | 2.75" x 30 yd. | 5 Rolls/Case | Engineered for best-in-class performance at every stage of paint prep. Adhesive-backed 3M™ Stikit™ sheets are easy to attach and remove. Roll easily tears off at desired sheet length for use with various block sizes. |
| | 00051131362178 | 36217 | 80 | 2.75" x 20 yd. | | | |
| | 00051131362192 | 36219 | 120 | | | | |
| | 00051131362208 | 36220 | 150 | | | | |
| | 00051131362215 | 36221 | 180 | | | | |
| | 00051131362222 | 36222 | 220 | | | | |
| | 00051131362239 | 36223 | 240 | 2.75" x 45 yd. | | | |
| | 00051131362253 | 36225 | 320 | | | | |
| | 00051131362260 | 36226 | 400 | | | | |
| 00051131362277 | 36227 | 500 | | | | | |
| 00051131362284 | 36228 | 600 | | | | | |

| Dry Coat | | UPC | Part # | Type | Qty/Case | Description |
|--|----------------|-------|-----------|---------|---|-------------|
|  <p>3M™ Dry Guide Coat</p> | 00051131058606 | 05860 | Cartridge | 10/Case | An important step in any repair to ensure superior results. Helps reduce possible costly rework. No masking, no overspray, no solvents and no dry-time. No loading during sanding and ideal for wet or dry sanding. Total and proper coverage into surface imperfections. | |
| | 00051131058613 | 05861 | Kit | 6/Case | | |

Spot Weld Removal Metal Grinding



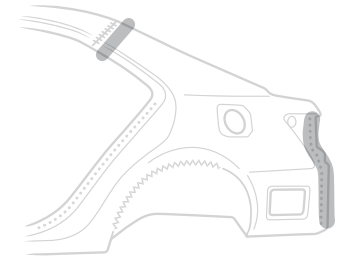
| File Belts | | UPC | Part # | Grade | W x L | Qty/Case | Description |
|--|----------------|-------|--------|----------------|------------------------------|---|-------------|
| Premium | | | | | | | |
|  <p>3M™ Cubitron™ II File Belts 786F</p> | 00051131334373 | 33437 | 36+ | 3/8" x 13" | 10 Belts/Box 5 Boxes/Case | Our most advanced file belts for use with the 3M™ File Belt Sander as an alternative to spot weld drilling, providing improved control and ease of use for spot weld removal and many common body shop metal grinding applications. 3M Precision-Shaped Grain technology provides improved cut, a more consistent finish and two times longer belt life while running cooler than conventional ceramic abrasives. | |
| | 00051131334397 | 33439 | 60+ | | | | |
| | 00051131334403 | 33440 | 80+ | | | | |
| | 00051131334434 | 33443 | 36+ | 1/2" x 18" | | | |
| | 00051131334458 | 33445 | 60+ | | | | |
| | 00051131334465 | 33446 | 80+ | | | | |
| | 00051131334496 | 33449 | 36+ | 3/4" x 20-1/2" | | | |
| | 00051131334519 | 33451 | 60+ | | | | |
| 00051131334526 | 33452 | 80+ | | | | | |









| | | | | | | | |
|---|----------------|-------|------------------|------------|---------|--|---------|
| Advanced | | | | | | | |
|  <p>Scotch-Brite™ Durable Flex Belt</p> | 00076308772574 | 77257 | A CRS ● Brown | 3/8" x 13" | 40/Case | Aggressive and long-lasting non-woven belt is reinforced with low stretch backing for durability. Produces a fine and consistent finish. Great for general surface prep for welding and adhesive bonding. Cleans welds and hot spots. Feathers edges for plastic repair. | |
| | 00076308772567 | 77256 | A MED ● Red | | | | |
| | 00076308772550 | 77255 | A FIN ● Green | | | | |
| | 00048011644752 | 64475 | A CRS ● Brown | 1/2" x 18" | | | 20/Case |
| | 00048011644585 | 64458 | A MED ● Red | | | | |
| | 00048011644677 | 64467 | A FIN ● Green | | | | |

See page 30 for Tools and Accessories.

Weld Grinding

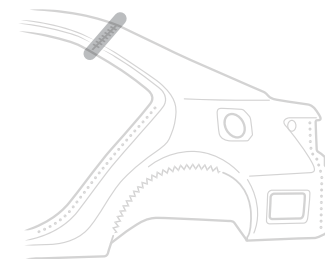
Heavy Duty Metalworking | Cleanup




| 3M™ Roloc™ Discs | | UPC | Part # | Grade | Diameter | Max. RPM | Qty/Case | Type | Description |
|---|----------------|-------|-------------------|-----------|----------|------------------------------|--|---|-------------|
| Premium | | | | | | | | | |
|  <p>3M™ Cubitron™ II Roloc™ Fibre Disc</p> | 00051131333772 | 33377 | 36+ | 2" | 30,000 | 15 Discs/Box 6 Boxes/Case |  Roloc TR (Plastic Button) | Our most advanced 3M™ Roloc™ disc. Designed for heavy duty metal-working applications such as weld grinding and clean-up. Features rigid fibre backing for increased cut performance. | |
| | 00051131333796 | 33379 | 60+ | | | | | | |
| | 00051131333802 | 33380 | 80+ | | | | | | |
| | 00051131333895 | 33389 | 36+ | 3" | 30,000 | | | | |
| | 00051131333918 | 33391 | 60+ | | | | | | |
| | 00051131333925 | 33392 | 80+ | | | | | | |
| Advanced | | | | | | | | | |
|  <p>Scotch-Brite™ Roloc™ + Clean and Strip XT Pro Extra Cut Disc</p> | 00638060215432 | 21543 | A XCS ● Green | 2" x NH | 18,000 | 60/Case (10/Inner) |  Roloc TR (Plastic Button) | Features aluminum oxide abrasive mineral incorporated into an open nylon web. Designed to remove heavy rust, thick paint and corrosion while also scratching the base material underneath. | |
| | 00638060215449 | 21544 | | 3" x NH | 15,000 | 10/Case | | | |
| | 00638060215548 | 21555 | | 4" x 1/2" | 12,000 | | | | |
|  <p>Scotch-Brite™ Roloc™ + Clean and Strip XT Pro Disc</p> | 00638060215388 | 21538 | S XCS ● Purple | 2" x NH | 18,000 | 60/Case (10/Inner) |  Roloc TR (Plastic Button) | Features silicon carbide abrasive mineral incorporated into an open nylon web. It effectively removes rust, paint, mill scale, coatings and adhesives from surfaces without significantly altering the base material. | |
| | 00638060215401 | 21540 | | 3" x NH | 15,000 | 10/Case | | | |
| | 00638060215524 | 21552 | | 4" x 1/2" | 12,000 | | | | |
|  <p>Scotch-Brite™ Roloc™ Surface Conditioning Disc</p> | 00051131074804 | 07480 | A CRS ● Brown | 2" x NH | 25,000 | 25 Discs/Box 4 Boxes/Case |  Roloc TR (Plastic Button) | These non-woven surface conditioning discs give you a finish that can meet the highest standards of quality control. Open web construction resists loading, providing up to twice the service life with an easy-to-handle blend on aluminum, oily carbon and other soft metal surfaces. | |
| | 00051131074811 | 07481 | A MED ● Red | | | | | | |
| | 00051131075153 | 07515 | A VFN ● Blue | | | | | | |
| | 00051131074859 | 07485 | A CRS ● Brown | | | | | | |
| | 00051131074866 | 07486 | A MED ● Red | | | | | | |
| | 00051131075139 | 07513 | A VFN ● Blue | | | | | | |

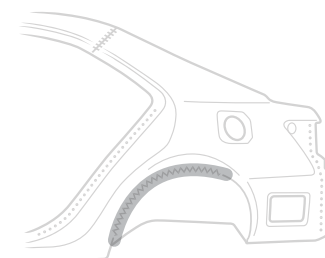
See page 30 for Tools and Accessories.


Sectioning Cutting | Stock Removal



| 3M™ Cubitron™ II Wheels | | UPC | Part # | Size | Max. RPM | Qty/Case | Description |
|--|----------------|-------|-----------------------|--------|------------------------------|---|-------------|
| Premium | | | | | | | |
|  <p>3M™ Cubitron™ II Cut-Off Wheels</p> <p>DO NOT USE WITHOUT GUARDS</p> | 00051131334564 | 33456 | 3" x 1/25" x 3/8" | 25,465 | 5 Wheels/Box 6 Boxes/Case | Used for cutting autobody sheet metal, frame rails, exhaust pipes, clamps and rusted bolts. Constructed with 3M Precision-Shaped Grain for fast-cutting, longer lasting and cooler running performance than conventional ceramic abrasives. | |
| | 00051131334557 | 33455 | 3" x 1/16" x 3/8" | | | | |
| | 00051131334670 | 33460 | 4" x 1/25" x 3/8" | 19,100 | | | |
| | 00051131334670 | 33467 | 4-1/2" x 1/25" x 7/8" | 13,300 | | | |

Hem Flange Removal Weld Removal | Door Skin Removal



| 3M™ Cubitron™ II Discs | | UPC | Part # | Grade | Dia. X Ctr. | Max. RPM | Qty/Case | Description |
|---|----------------|-------|--------|-----------|-------------|-----------------------------|--|-------------|
| Premium | | | | | | | | |
|  <p>3M™ Cubitron™ II Abrasive Fibre Discs</p> | 00051131334137 | 33413 | 36+ | 5" x 7/8" | 12,000 | 5 Discs/Box 5 Boxes/Case | Performance class abrasive utilizes 3M Precision-Shaped Grain ceramic abrasive technology, which allows for faster cutting of welds and door skin removal. When stripping paint, the improved construction resists loading while generating less heat. | |
| | 00051131334151 | 33415 | 60+ | | | | | |
| | 00051131334168 | 33416 | 80+ | | | | | |
| | 00051131334250 | 33425 | 36+ | 7" x 7/8" | 8,600 | | | |
| | 00051131334274 | 33427 | 60+ | | | | | |
| | 00051131334281 | 33428 | 80+ | | | | | |

See page 30 for Tools and Accessories.

Adhesives, Sealants and Coatings

3M adhesives, coatings and sealers help ensure that your OEM-quality collision repairs will stay that way long after the vehicles leave your shop. They perform in areas that make all the difference: plastic and glass repair, panel and structural bonding, seam sealing, corrosion protection and more. 3M also supplies the equipment and resources you need to use them quickly and cost-effectively.

| | |
|-----------------------|----|
| Adhesives | 16 |
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| Two-Part Seam Sealers | 20 |
| One-Part Seam Sealers | 22 |
| Sound Deadening | 23 |
| Coatings | 24 |

3M™ Dynamic Mixing System (DMS)

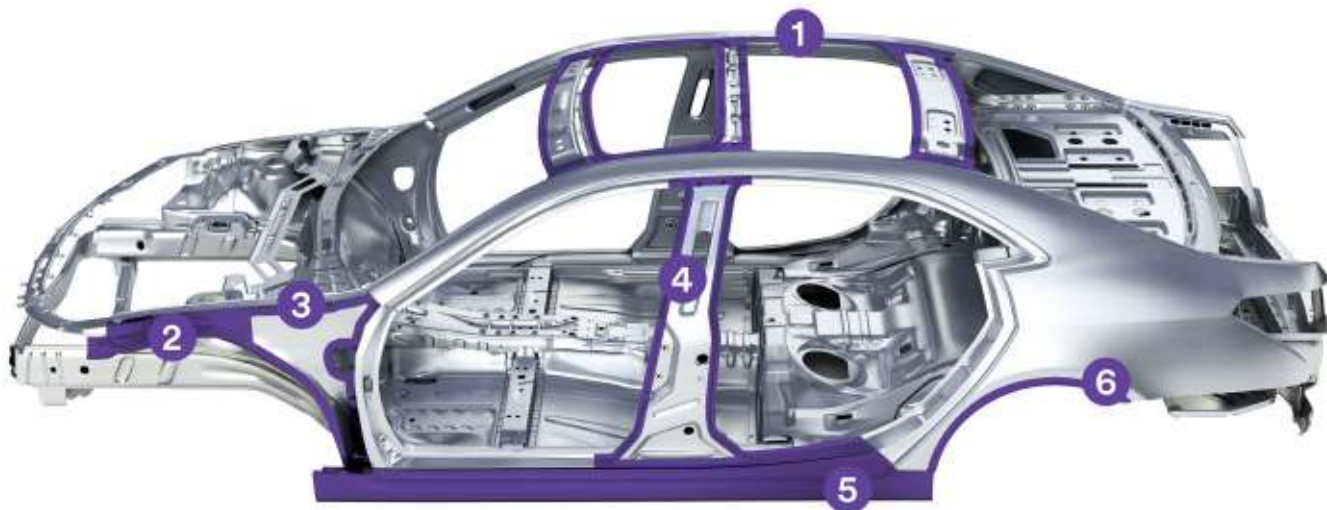
Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential.

DMS

Look for this icon on products available for the 3M™ Dynamic Mixing System!



The hidden heroes of collision repair.



Quick Reference: Areas where 3M™ Impact Resistant Structural Adhesive may be used.

- | | | |
|--------------------------|--------------------|------------------------------|
| 1 Roof Skin | 3 Body Side | 5 Rocker Panel |
| 2 Front Upper/Lower Rail | 4 B Pillar/Uniside | 6 Rear Unibody/Wheel Opening |

Please reference OEM Repair Procedures.











Quick Reference: Areas where 3M™ Panel Bonding Adhesive may be used.


- | | | | |
|-------------|-------------|----------------|------------------------------------|
| 1 Roof Skin | 2 Door Skin | 3 Rocker Panel | 4 Quarter Panel/Truck Box/Van Side |
|-------------|-------------|----------------|------------------------------------|

Please reference OEM Repair Procedures.

Adhesives

| Adhesives | UPC | Part # | Size | Color | Chemistry | Qty/Case | Description |
|--|----------------|--------|--------------|--|-----------|----------|---|
|  <p>3M™ Panel Bonding Adhesive</p> | 00051131383159 | 38315 | 50mL | ● Black | Epoxy | 6/Case |    <p>Work Time* 70°F</p> <p>Clamp Time</p> <p>Cure Time**</p> <p>Designed to meet specific strength requirements for outer sheet metal panel replacement. Typically used in conjunction with welding, rivets or hem flange joints. Panel bonding adhesives do not offer the same level of impact resistance as impact resistant structural adhesives and should not be used for structural repairs unless recommended by the specific automotive manufacturer.</p> |
| | 00051135081150 | 08115 | 200mL | | | | |
| | 00051135081167 | 08116 | 200mL | | | | |
| | 00076308581152 | 58115 | 450mL DMS | | | | |
|  <p>3M™ Impact Resistant Structural Adhesive</p> | 00051131073333 | 07333 | 200mL | Dispenses ● Silver Cures ● Purple | Epoxy | 3/Case |    <p>Work Time</p> <p>Clamp Time</p> <p>Cure Time</p> <p>Meets specific strength requirements for parts such as frame rails, strut towers, rocker panels, pillars and other members where impact resistance is important. Possesses a much greater ability than traditional bonding adhesives to absorb and manage energy under a variety of forces, especially peel and cleavage stresses in extreme temperature conditions. Use in conjunction with rivets, spot welds or mechanical fasteners.</p> |
| | 00076308573331 | 57333 | 450mL DMS | | | | |

*45 minute work time @ 90°F.
**May be accelerated with heat.



















3M™ Impact Resistant Structural Adhesive Color Change Feature

Curing process has begun, as indicated by silver to purple color change (30 min at 175°F)














See page 40 for Applicators and Accessories.

DMS 3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products.

| Adhesives | UPC | Part # | Size | Color | Chemistry | Qty/Case | Description | |
|---|----------------|--------|--|---------|---------------|----------|--|---------|
|  <p>3M™ Composite and Metal Bonding Adhesive</p> <div style="border: 1px solid black; padding: 5px; width: fit-content;"> <p>Approved for Direct to Bare Metal</p> </div> | 00076308573331 | 08219 | 200mL | ● Green | Urethane | 6/Case | <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  35 min Work Time </div> <div style="text-align: center;">  90 min Clamp Time </div> <div style="text-align: center;">  3 hr Cure Time </div> </div> <p>Approved for bonding door skins. Two-part urethane adhesive that is used to bond SMC and FRP (traditional fiberglass) body panels to each other and to metal. Designed to bond composite and metal to each other, along with metal to metal applications.</p> | |
|  <p>3M™ Quick Fix Adhesive Kit with Accelerator</p> | 00051135082249 | 08224 | 0.7 oz. Adhesive/ 2 oz. Accelerator | ∅ Clear | Cyan-acrylate | 6/Case | <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  1 min Work Time </div> <div style="text-align: center;">  2 min Clamp Time </div> <div style="text-align: center;">  1 hr Cure Time </div> </div> <p>Bonds rubber, plastic and metal almost instantly. Ideal when you need a quick repair with secure holding power. Versatile glue bonds rubber weather-stripping, vinyl, metal, glass, side moldings, emblems, trim pieces and most plastics.</p> | |
|  <p>3M™ Universal Adhesive</p> | 00051135081075 | 08107 | 50mL | ∅ Clear | Epoxy | 6/Case | <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  3 min Work Time </div> <div style="text-align: center;">  60 min Clamp Time </div> <div style="text-align: center;">  4 hr Cure Time </div> </div> <p>Two-part, urethane adhesive designed to bond metal, glass and plastic substrates to each other and themselves. This high-viscosity adhesive provides exceptional gap filling and works on many substrates. Fast work time for shop efficiency.</p> | |
| | 00051135082171 | 08217 | 200mL | | | | | ● Black |
| | 00051131082236 | 08223 | 200mL | | | | | |
| | 00051135082140 | 08214 | 200mL | | | | | |
|  <p>3M™ Channel Bonding and Sidelite Adhesive</p> | 00051135086414 | 08641 | 50mL | ● Black | Epoxy | 6/Case | <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  5 min Work Time </div> <div style="text-align: center;">  60 min Clamp Time </div> <div style="text-align: center;">  24 hr Cure Time </div> </div> <p>Securely bonds glass in both stationary and movable applications on automobiles. High-performance, two-component black epoxy adhesive is both flexible and durable when bonding impervious surfaces such as glass to metal or plastic.</p> | |

See page 40 for Applicators and Accessories.









Plastic Repair




| Plastic Repair | UPC | Part # | Size | Color | Qty/Case | Description |
|--|----------------|--------|---------|---------|------------|--|
|  <p>3M™ EZ Sand Multi Purpose Repair Material</p> <p>Approved as Seam Sealer</p> | 00051131042407 | 35887 | 50mL | ● Grey | 6/Case |    <p>Two-part epoxy used to repair most flexible parts. May also be used as a seam sealer where a rounded edge seam is required. This semi-flowable material creates the perfect bead matching many OEM applications.</p> |
| | 00051131058873 | 05887 | 200mL | | | |
| | 00076308558871 | 55887 | 600mL | | DMS | |
|  <p>3M™ Flexible Bumper Patch</p> | 00051131058880 | 05888 | 4" x 8" | — | 6/Case | Excellent adhesion properties. Use on plastics for additional reinforcement . A popular repair material for automotive bumpers, reinforces the inside of a two-sided plastic repair where the damage has penetrated through the plastic material. |
|  <p>3M™ Super Fast Plastic Repair Adhesive</p> | 00051131047471 | 04747 | 50mL | ∅ Clear | 6/Case |    <p>Super fast-setting adhesive which does not require a separate accelerator like cyanoacrylate adhesives. Has excellent wide gap filling capabilities and withstands a wide range of temperatures. Will not run or sag.</p> |
| | 00051131042483 | 04248 | 200mL | ● Black | | |
| | 00051131042476 | 04247 | | ∅ Clear | | |
|  <p>3M™ Semi-Rigid Plastic Repair</p> | 00051131342408 | 34240 | 50mL | ● Black | 6/Case |    <p>Effectively repairs both one-sided and two-sided damage on a variety of automotive plastic components. This adhesive is commonly used for backside reinforcement repair, as well as general bonding. We recommend our high-performance, two-component urethane adhesive for repairing damaged bumpers and re-building tabs.</p> |
| | 00051131042407 | 04240 | 200mL | | | |

See page 40 for Applicators and Accessories.

DMS













3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products.

| Plastic Repair | | UPC | Part # | Size | Color | Qty/Case | Description |
|---|--|----------------|--------|-------|---------|----------|---|
|  | 3M™ Semi-Rigid Parts Repair – 1 | 00051131082359 | 08235 | 200mL | ● Black | 6/Case | <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  50 sec Work Time </div> <div style="text-align: center;">  30 sec Sand Time </div> <div style="text-align: center;">  60 min Cure Time </div> </div> <p>Use for small repairs and reinforcements such as patching nicks or gouges. Fast-curing urethane chemistry. Reinforcement strips, patch bonding, small bonding apps. Fix Xenoy, RRIM, GTX, PPO, ABS and other semi-rigid plastics and bumper covers.</p> |
|  | 3M™ Semi-Rigid Parts Repair – 3 | 00051131082373 | 08237 | 200mL | ● Black | 6/Case | <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  3 min Work Time </div> <div style="text-align: center;">  30 sec Sand Time </div> <div style="text-align: center;">  4 hr Cure Time </div> </div> <p>Use for medium-sized repairs and reinforcements. Fast-curing urethane chemistry. Reinforcement strips, patch bonding, small bonding apps. Fix Xenoy, RRIM, GTX, PPO, ABS and other semi-rigid plastics and bumper covers.</p> |

| Filler Reinforcement | | UPC | Part # | Size | Qty/Case | Description |
|---|-----------------------------------|----------------|--------|--------------------|--------------|---|
|  | 3M™ Plastic Contour Sheet | 00051131049031 | 04903 | 5" x 12 ft. Roll | 6 Rolls/Case | Contour sheet to be used while creating new plastic tabs. |
|  | 3M™ Reinforcement Patch | 00051131049048 | 04904 | 5" x 12 ft. Roll | 6 Rolls/Case | Use for reinforcing the backside of plastic repairs. |
|  | Dynatron™ Fiberglass Mat | 00076308006884 | 688 | 8 ft. ² | 6/Case | Use to reinforce repair areas where extra reinforcement is needed. Allows for repainting to match original surface. Excellent for large repairs. Easy to cut to size and shape for customized repairs on automobiles. |
| | Dynatron™ Fiberglass Cloth | 00076308006990 | 699 | | | |













See page 40 for Applicators and Accessories.

Two-Part Seam Sealers

| Two-Part Seam Sealers | | UPC | Part # | Size | Color | Chemistry | Qty/Case | Description |
|--|----------------|-------|--------------|---------|----------------|-----------|--|-------------|
|  <p>3M™ EZ Sand Multi Purpose Repair Material</p> <p>Approved as Seam Sealer</p> | 00051131042407 | 35887 | 50mL | ● Grey | Two-Part Epoxy | 6/Case |    <p>Two-part epoxy used to repair most flexible parts. May also be used as a seam sealer where a rounded edge seam is required. This semi-flowable material creates the perfect bead matching many OEM applications.</p> | |
| | 00051131058873 | 05887 | 200mL | | | | | |
| | 00076308558871 | 55887 | 600mL DMS | | | | | |
|  <p>3M™ Bare-Metal Seam Sealer</p> <p>Approved for Direct to Bare Metal</p> | 00051135083109 | 08310 | 200mL | ● Beige | Two-Part Epoxy | 6/Case |    <p>Two-part epoxy with superior corrosion protection for use on vertical or horizontal bare metal seams. Heavy-bodied, non-sagging, non-flowing and easy tooling. Formulated for matching OEM seam sealer appearances.</p> | |
| | 00076308583101 | 58310 | 600mL DMS | | | | | |
|  <p>3M™ Heavy-Bodied Seam Sealer</p> | 00051131168084 | 08308 | 200mL | ● Black | Two-Part Epoxy | 6/Case |    <p>Two-part seam sealer for all general purpose automotive sealing needs. Cures quickly to a tough, strong bead for lasting seam sealing protection. This includes door skins, floor pans, trunk floors, roof seams and many other applications.</p> | |
| | 00076308583088 | 58308 | 600mL DMS | | | | | |


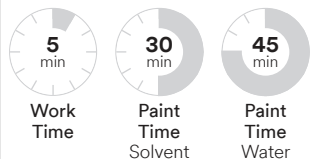




See page 40 for Applicators and Accessories.

DMS 3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products.

| Two-Part Seam Sealers | | UPC | Part # | Size | Color | Chemistry | Qty/Case | Description |
|---|--|----------------|--------|-------|---------|-------------------|----------|---|
|  | 3M™ Self-Leveling Seam Sealer | 00051131083073 | 08307 | 200mL | ∅ Clear | Two-Part Epoxy | 6/Case |    <p>Two-part epoxy designed for roof ditches (door skin hem flanges) and rear body panels, including tail light areas, wheel well flanges, etc. Quick curing properties enhance automotive body shop productivity.</p> |
|  | 3M™ Factory Match Seam Sealer | 00051135083239 | 08323 | 200mL | ● Black | Two-Part Urethane | 6/Case |    <p>Two-part urethane provides a tough flexible material for the sealing of joints on primed or painted substrates such as steel or aluminum enclosures. Flows slightly, softens on edges without tooling (rounded appearance). Use to duplicate factory door skin seams.</p> |
|  | 3M™ Controlled Flow Seam Sealer | 00051135083291 | 08329 | 200mL | ● Black | Two-Part Urethane | 6/Case |    <p>Offers considerable strength, flexes under torsional stress from vibration and withstands extreme weather. Contains no solvents and will not shrink or crack. Ideal choice for automotive applications where motion and exposure to weather are a constant factor. Excellent for sloped areas.</p> |

See page 40 for Applicators and Accessories.











One-Part Seam Sealers

| One-Part Seam Sealers | UPC | Part # | Size | Color | Chemistry | Qty/Case | Description |
|---|----------------|--------|-----------------|---------|-----------|----------|---|
|  <p>3M™ Urethane Seam Sealer</p> <p>Approved for Direct to Bare Metal</p> | 00051135083628 | 08362 | 310mL Cartridge | ● Grey | Urethane | 12/Case |  <p>A high performance seam sealer ideal for sealing interior and exterior automotive and RV seams and joints. Adheres well to properly prepared bare metal, primer and e-coat surfaces. May be welded through using STRSW equipment. Can be smoothed to a featheredge and/or brushed. Reduces the risk of re-dos associated with the use of solvent-based seam sealers.</p> |
| | 00051135083659 | 08365 | | ● Beige | | | |
| | 00051135083673 | 08367 | | ● Black | | | |
| | 00051135083680 | 08368 | | ○ White | | | |
| | 00051131168305 | 08360 | 310mL Foil Pack | ○ White | Urethane | 6/Case | |
| | 00051131168312 | 08361 | | ● Grey | | | |
| | 00051135083642 | 08364 | | ● Beige | | | |
|  <p>3M™ MSP Seam Sealer</p> <p>Approved for Direct to Bare Metal</p> | 00051135083697 | 08369 | 310mL Flexpack | ○ White | MSP | 6/Case |  <p>One-part formula is ready to use without any mixing. High quality, heavy-bodied, general purpose, moisture-curing seam sealer for interior and exterior body joints. Adheres well to properly prepared primer, paint, and bare metal surfaces. Tack free in 30 minutes and is immediately paintable.</p> |
| | 00051135837030 | 08370 | | ● Grey | | | |
|  <p>3M™ MSP Sprayable Seam Sealer</p> | 00051135083741 | 08374 | 310mL Cartridge | ● Grey | MSP | 6/Case |  <p>High-performance, general-purpose seam sealer that can be caulked or sprayed. Convenient, easy-to-apply sealer adheres well to all primed surfaces, except acrylic lacquer. It offers the convenience of allowing for painting almost immediately after being applied.</p> |

*5–10 minute work time. Varies based on temperature and humidity.



See page 40 for Applicators and Accessories.

Sound Deadening

| Sound Deadening Material | UPC | Part # | Size | Color | Chemistry | Qty/Case | Description |
|---|----------------|--------|-----------|---------|-------------------|----------|--|
|  <p>3M™ Sound Deadening Pad</p> | 03134375385435 | 08840 | 19" x 19" | ● Black | Pad | 10/Case | Conformable, self-adhesive sheets that can be easily custom cut and applied to vehicle floor pans, engine compartments, hoods, deck lids, inside doors and on body panels. They work to suppress noise and vibration in panels. Self adhesive and paintable, featuring an OEM-matching diamond emboss. Center perforation for easy door panel installation. May be used in direct metal to aluminum applications. |
|  <p>3M™ NVH Dampening Material (Noise, Vibration, Harshness)</p> | 00051131042742 | 04274 | 200mL | ● Black | Two-Part Urethane | 6/Case |   <p>Soft, sturdy, non-shrink formula stops vibration and reduces noise between panels, braces and intrusion beams. This two-part material can be used to coat existing foams before reinstallation of outer body panels, or to fill thin gaps where foam cannot be used. Great for overhead or vertical surfaces.</p> |
|  <p>3M™ Flexible Foam</p> | 00051131084636 | 08463 | 200mL | ● Grey | Two-Part Urethane | 6/Case |   <p>Fast, easy and effective replacement of OEM flexible foams in automotive applications. Material expands to 10 times its liquid volume, creating a closed-cell foam that won't shrink and closely mimics OEM foam properties for insulation, sound-deadening and temperature resistance.</p> |
|  <p>3M™ Rigid Pillar Foam</p> | 00051135084588 | 08458 | 200mL | ● Tan | Two-Part Urethane | 6/Case |   <p>High-performance, two-component rigid urethane closed-cell foam offers delayed reaction time. Foams in place to fill posts, pillars, and automotive body cavities with exceptional ease and consistent quality.</p> |

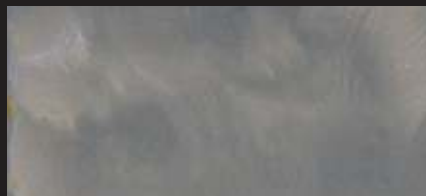
See page 40 for Applicators and Accessories.

Coatings

| Spray Coatings | UPC | Part # | Size | Color | Qty/Case | Description |
|---|----------------|--------|---------------------------------|-----------------|----------|--|
|  <p>3M™ Cavity Wax Plus</p> | 00051131388543 | 38854 | 18 oz. aerosol | ● Amber | 4/Case | <p>Non-hardening, self-healing corrosion protection coating for internal auto body panels and structural enclosures, as well as new replacement parts. It is designed to cover and seal internal joints, hem flanges and other areas where OEM e-coat may be compromised. It will not chip, peel or crack.</p> <p>Use the 3M™ Cavity Wax Plus Wand Kit for 360° coverage and hard-to-reach places such as internal door skins and frame rails. The kit includes 24" and 34" wands with built-in 360-degree spray nozzles, and an 8" wand for flooding seams.</p> |
| | 00051135088524 | 08852 | 18 oz. aerosol | Opaque, ○ White | 4/Case | |
| | 00051135088517 | 08851 | Wand Kit: 8", 24" and 34" tubes | — | 12/Case | |
|  <p>3M™ Weld-Thru Coating II</p> | 00051131059177 | 05917 | 12.75 oz. aerosol | ● Grey | 6/Case | <p>Aerosol coating designed to prevent corrosion between welded metal surfaces. Featuring a zinc base that draws corrosion away from bare metals, it helps prevent costly comebacks due to corrosion at welds. Spray coating applies fast, resists weld spatter common to some weldable primers and dries in as little as 5 minutes.</p> |



Without corrosion protection treatment



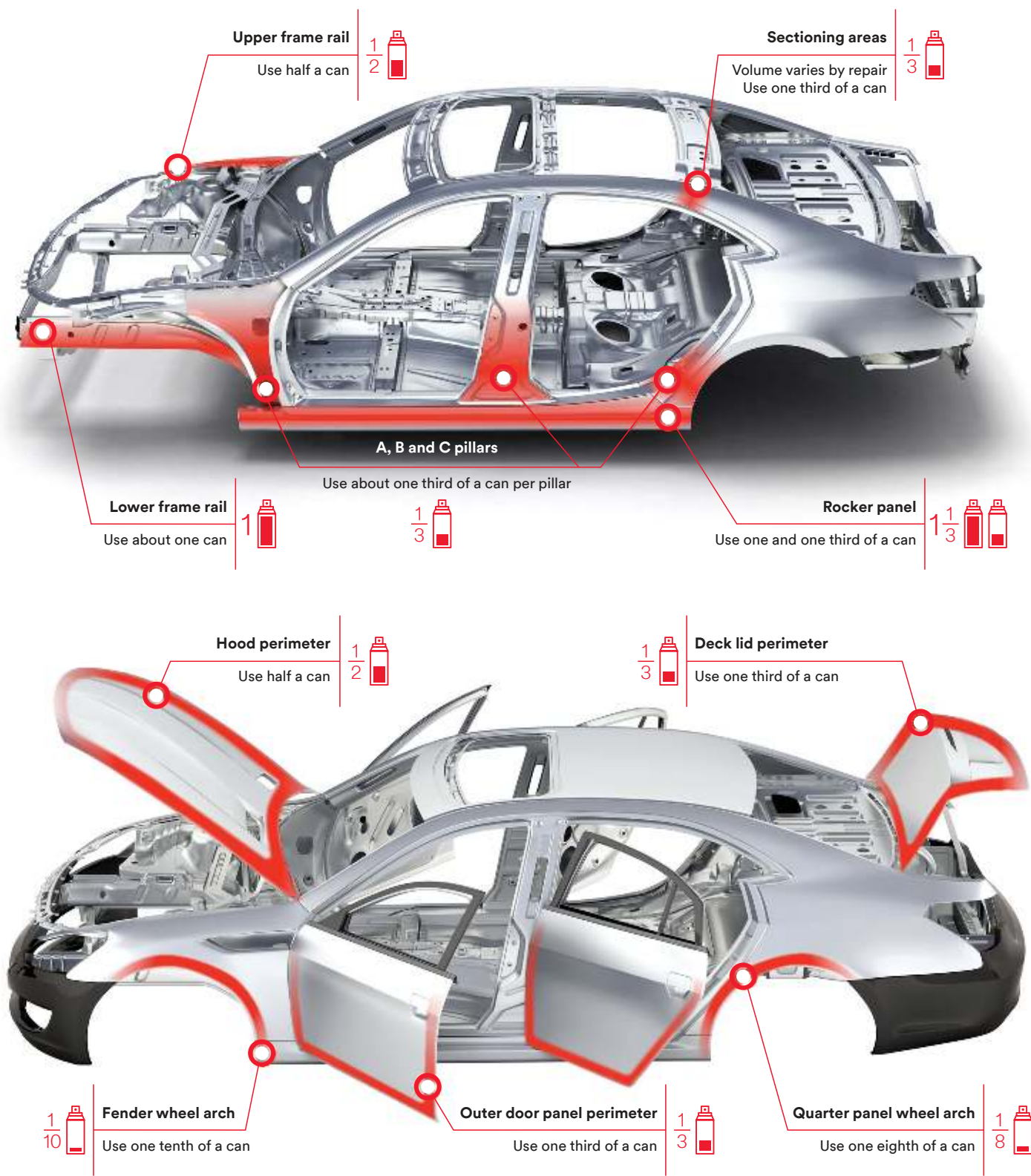
3M™ Cavity Wax Plus 08852 (3 coats)

Tested for long-term corrosion protection.

Actual test panel results after 1,500 hour salt fog exposure (ASTM B117-97*).

*ASTM.org/cgi-bin/resolver.cgi?B117-97

3M™ Cavity Wax Plus usage example in a typical sedan



The information contained in this document is intended for industrial/occupational use by persons with the knowledge and technical skills to use such information. For additional information, including important safety and warranty information, regarding 3M Automotive Aftermarket products, visit 3MCollision.com.

Body Fillers and Glazes

Our selection of 3M body fillers, glazes, reinforced fillers and self-leveling glazes can take you a long way toward smooth, permanent, absolutely consistent body repairs on a full range of substrates.













Body Fillers 27

Glazes 29











Body Fillers

Help achieve a flawless auto panel repair.

| Fillers | UPC | Part # | Size | Color | Qty/Case | Description |
|--|----------------|--------|------------------------------|------------------|----------|--|
|  <p>3M™ Platinum™ Select Filler</p> | 00051131311312 | 31131 | 1 Gallon | ● Lavender | 4/Case |    <p>4 min 3-5 min 20 min</p> <p>Work Time Sand Time Dry Time</p> <p>Premium body filler that offers fast surface adhesion to properly prepared aluminum, steel, galvanized steel, e-coat, fiberglass, SMC and silicone bronze MIG brazed joints. It reduces the amount of primer used to cover micro pinholes over traditional filler. It's stain-free and is perfect for use under all base coat/clear coat, including water-borne. Excellent corrosion-resistant properties.</p> |
| | 00051131311305 | 31130 | 3 Gallon | | 1/Case | |
| | 00051131311282 | 31128 | 5 Gallon | | 6/Case | |
| | 00051131358638 | 35863 | 276mL DMS | | | |
|  <p>3M™ Platinum™ Plus Body Filler</p> | 00051593011317 | 01131 | 1 Gallon | ● Blue ● Gold | 4/Case |    <p>5 min 3-5 min 20 min</p> <p>Work Time Sand Time Dry Time</p> <p>Super creamy formula that achieves extreme adhesion to properly prepared galvanized steel, aluminum, e-coat, Fiberglass, SMC, cured epoxy, urethane primers and silicon bronze MIG brazed joints. Platinum Plus filler is manufactured with only the highest quality ingredients, including our proprietary adhesion promoter.</p> |
| | 00051131311251 | 01130 | 3 Gallon | | 1/Case | |
| | 00051593011324 | 01132 | 3 Gallon Air Cartridge | | 2/Case | |
| | 00051131311398 | 31139 | 5 Gallon Air Pail w/Hardener | | 1/Case | |
| | 00051131058637 | 05863 | 276mL DMS | | 6/Case | |
|  <p>3M™ Quick Grip Filler</p> | 00051131331778 | 33177 | 1 Quart | ● Beige | 12/Case |    <p>4 min 3-5 min 15 min</p> <p>Work Time Sand Time Dry Time</p> <p>Reduces the time to shape and sand, and delivers rapid adhesion to multiple surfaces. Vacuum processed to reduce pinholes. Stain-free/tack-free finish helps avoid extreme loading of sandpaper. Easy to sand and bonds rapidly to galvanized steel, aluminum, e-coat, fiberglass, SMC, cured epoxy and urethane primers. Adheres to all substrates quickly and creates a great featheredge.</p> |
| | 00051131331815 | 33181 | 1 Gallon | | 4/Case | |
| | 00051131331815 | 33185 | 5 Gallon Air Pail | | 1/Case | |

DMS 3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products. See page 40 for DMS Applicators.

















| Fillers | UPC | Part # | Size | Color | Qty/Case | Description |
|---|----------------|--------|---------------------|---|----------|---|
|  <p>3M™ Reinforced Body Filler</p> | 00051131058774 | 05877 | 276mL DMS | ● Green | 6/Case |    <p>Work Time Sand Time Dry Time</p> <p>Milled fiberglass reinforced polyester filler that can create water resistant repairs to holes and rust in a two-component cartridge. More than twice the strength of ordinary body fillers. Can be used in conjunction with fiberglass tape, cloth or mat to repair and rebuild fiberglass materials.</p> |
|  <p>3M™ All Purpose Fast Cure Filler</p> | 00051131052215 | 05221 | 276mL DMS | Fill Color: ○ White Hardener: ● Blue | 6/Case |    <p>Work Time Sand Time Dry Time</p> <p>Helps increase productivity while ensuring body repair quality with an extra creamy, easily spreading consistency. Offers faster curing properties in cooler temperatures, which can help in cooler seasons and for projects left overnight to dry.</p> |



3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential. See page 40 for DMS Applicators.

Glazes

The key to achieving a great surface finish.

| Glazes | UPC | Part # | Size | Color | Qty/Case | Description |
|--|----------------|--------|---------------------|------------------------------|----------|--|
|  <p>3M™ Platinum™ Plus Finishing Glaze</p> | 00051131311800 | 31180 | 30 oz. | ● Green | 6/Case |  3 min Work Time  3 min Sand Time  20 min Dry Time |
| | 00051593031803 | 03180 | 24 oz. | | | |
|  <p>3M™ Platinum™ Glaze</p> | 00051593120118 | 12011 | 24 oz. | ● Green ● Blue ○ White | 6/Case |  4 min Work Time  2 min Sand Time  20 min Dry Time |
| | 00051131058620 | 05862 | 276mL DMS | | | |
|  <p>3M™ Advanced Finishing Glaze</p> | 00051131058217 | 05821 | 24 oz. | ○ Off-White | 6/Case |  3 min Work Time  3-5 min Sand Time  20 min Dry Time |
|  <p>3M™ Dent Finishing Glaze</p> | 00051131058576 | 05857 | 276mL DMS | ● Beige | 6/Case |  4 min Work Time  3 min Sand Time  20 min Dry Time |
| | | | | | | <p>Two-component, self-leveling putty designed for use as a "skin coat" over body fillers to fill pinholes, sand scratches, low areas and other imperfections. Adheres well to steel, aluminum, SMC, fiberglass and OEM paint.</p> <p>Cartridge-based, two-component, self-leveling glaze designed for use as a "skin coat" over sheet metal and dent repair compound.</p> |

DMS **3M™ Dynamic Mixing System (DMS)** Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential. See page 40 for DMS Applicators.

Tools and Accessories

Choosing the right abrasives for your automotive repair project is critical — and so is using the right tool. 3M offers full systems of high-quality metal grinding and sanding tools, disc backup pads and accessories to help optimize abrasive performance and help maximize productivity. Whether your job calls for an angle grinder, or a sanding tool, 3M has you covered with the power tools, accessories and service you need.

| | |
|--|----|
| Festool Automotive Systems | 32 |
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| Adhesives Sealers Applicators and Accessories | 40 |
| 3M™ Performance Spray Gun | 42 |
| 3M™ PPS™ Series 2.0 System | 44 |



A compact system with sweeping benefits.

3M and Festool together, bringing you one of the most effective and comprehensive surface preparation and finishing systems in the collision repair industry.



Profitability + Efficiency

Helps reduce the amount of dust in the air from sanding, which can lead to less rework, helping drive improved cycle time and process efficiency.

- Helps reduce cleanup time
- Can enhance workplace efficiency by reducing time spent searching for tools and materials
- Workcenter helps enable the use of abrasives to end of life, which can lead to reduced material spend
- Increased technician mobility

Health + Safety





Designed with the technician's safety in mind.



- Integrated dust extraction system helps reduce dust
- IAS anti-static hose
- Ergonomic, non-slip tool design
- Pad brake means less tool free spin
- Helps improve shop cleanliness


For Industrial/Occupational use only.


Festool Automotive Systems







Build the system that's right for you.

| Festool Power Tools | | UPC | Part # | Description | Size | Stroke Rate | Qty/Case | Description |
|---|----------------|-------|-----------------|-------------|-------|-------------|--|-------------|
| Rotary and Orbit Sanders | | | | | | | | |
|  <p>Festool Automotive Systems Compressed Air Eccentric Sander LEX 3</p> | 04014549286548 | 29951 | LEX 3 150/3 | 6" | 3mm | 1/Case | Contains: Operation tool, sanding pad, bottle of cleaning and lubricating oil. | |
| | 04014549286197 | 29950 | LEX 3 150/5 | | 5mm | | | |
| | 04014549286241 | 29952 | LEX 3 150/7 | | 7mm | | | |
|  <p>Festool Automotive Systems Compressed Air Eccentric Sander LEX 3 77/2.5</p> | 04014549277935 | 29949 | LEX 3 77/2.5 | 3" | 2.5mm | 1/Case | Contains: Operation tool, sanding pad, bottle of cleaning and lubricating oil. | |
|  <p>Festool Automotive Systems Random Orbit Sanders ETS EC</p> | 04014549286012 | 29943 | ETS EC 150/3 EQ | 6" | 3mm | 1/Case | Low profile. | |
| | 04014549286159 | 29945 | ETS EC 150/5 EQ | | 5mm | | Contains: Operation tool, sanding pad. | |
|  <p>Festool Automotive Systems Geared Eccentric Sander RO 150 FEQ-Plus</p> | 04014549286487 | 29941 | RO 150 FEQ-Plus | 6" | 5mm | 1/Case | Contains: Operation tool, sanding pad, Systainer SYS 3 T-LOC. | |

| Sanding Blocks | | UPC | Part # | Size | Qty/Case | Description |
|---|--|----------------|--------|----------------|----------|---|
|  | 3M™ Hookit™ Sanding Block Dust Free | 00051131052161 | 05216 | 4.5" x 11.5" | 3/Case | Has small holes for use with a vacuum system to limit dust and loading. Helps reduce hand fatigue and make sanding challenging locations easier. Sanding blocks deliver more consistent and effective hand sanding results. |
| | | 00051131052093 | 05209 | 2.75" x 15.59" | 1/Case | |
| | | 00051131052086 | 05208 | 2.75" x 7.5" | 5/Case | |
| | | 00051131052079 | 05207 | 2.75" x 5" | | |
|  | Festool Automotive Systems Sanding Blocks HSK-A | 04014549278475 | 29911 | 3.15" x 15.75" | 1/Case | Sanding block vacuums while you sand and is easy to handle and control. Versatile system is perfect for everything from flat surfaces to contours. Abrasive changes are quick and easy to save time. |
| | | 04014549278482 | 29912 | 3.15" x 7.88" | | |
| | | 04014549278451 | 29909 | 3.15" x 5.12" | | |

| Festool Sanding and Interface Pads | | UPC | Part # | Size | Description | Case/Qty | Description | | |
|--|--|------------------------------------|--------|-------|-------------|--------------------------------------|--|---------|--|
|  | Festool Automotive Systems Sanding and Interface Pads | Festool Sanding Pads ST-STF | | | | | | | |
| | | 04014549289129 | 30002 | 7.25" | Soft | 5/Case | Pad offers high performance sanding. Backing Pads come in ultra soft, soft and hard options. MULTI-JETSTREAM 2 Technology increases airflow. Compatible with all LEX 3 and ETS EC sanders sanding. | | |
| | | 04014549332412 | 30063 | 6" | Medium | | | | |
| | | 04014549332429 | 30064 | | Soft | | | | |
| | | 04014549332474 | 30068 | | Hard | | | | |
| | | 04014549278673 | 29956 | | | | | 3" | |
| | | Festool Interface Pads | | | | | | 10/Case | Pad offers optimal thickness for sanding curved components. Increased airflow results in cooler running. The hook and loop design offers quick abrasive changes. |
| | | 04014549332498 | 30093 | 6" | 15mm thick | | | | |
| | | 04014549332481 | 30092 | | 5mm thick | | | | |
| | | 04014549278628 | 29930 | 3" | 10mm thick | | | | |
| Festool Protection Pads | | | | | | 2 Pads/Pack, 10 Packs/Case (20/case) | Pad helps prolong the life of the backup pad and maintain consistent attachment of net abrasive discs. | | |
| 0404549362396 | 30089 | 6" | — | | | | | | |

| Festool Mobile Dust Extractor | | UPC | Part # | Dimensions | Size | Qty/Case | Description |
|---|---|----------------|--------|-----------------------|------------|----------|--|
|  | Festool Automotive Systems Mobile Dust Extractor CT 36 | 04014549282946 | 29947 | 24.8" x 14.4" x 23.5" | 9.5 Gallon | 1/Case | Contains: SELFCLEAN filter bag, suction hose, hose holder, Sys doc, cable holder, in a carton. |

| Festool Accessories | | UPC | Part # | Size | Qty/Case | Description |
|---|--|----------------|--------|----------------------------------|----------|--|
|  | Festool Automotive Systems CT Suction Hose Plug-It | 04014549278079 | 29889 | 16.4 ft. | 1/Case | Suction hose is suitable for sanding application. Resists temperatures to 158°F (70°C). Comes complete with rotating adapter and reducing sleeve with bayonet fitting. |
| | | 04014549278086 | 29890 | 32.8 ft. | | |
| | | 04014549305065 | 30006 | 5m, Anti-static, Smooth | | |
|  | Festool Automotive Systems Suction Hose | 04014549278376 | 29899 | 16.4 ft. | 1/Case | Pliable 27mm hose resists kinking and tearing. Includes rotating connector — compatible with wide range of Festool equipment. Prevents clogging inside the hose for efficient work time. |
|  | Festool Automotive Systems IAS 3-Light AS Hose | 04014549278536 | 29916 | 16.4 ft. | 1/Case | 2-in-1 hose and IAS interface are easy to use and save time when changing tools. Rotating adapter ensures smooth, rapid working progress and saves time. |
| | | 04014549288085 | 30005 | 32.8 ft. | | |
| | | 04014549278581 | 29924 | 24 ft. | | |
|  | Festool Automotive Systems Hose Adaptors | 04014549278093 | 29892 | — | 5/Case | Festool Y Piece Adapter, Anti-static |
| | | 00051131386006 | 29895 | — | | Festool Adapter AD IAS |
| | | 04014549278239 | 29920 | — | 1/Case | Festool IAS Double Adapter |
| | | 04014549278345 | 29959 | — | 5/Case | Festool Extraction Adapter |
|  | Festool Automotive Systems IAS Adapter 3-SD Non VAC Airline | 04014549278543 | 29917 | 90mm | 1/Case | Use for connecting compatible Festool compressed air sanders directly to hoses. Works with Festool IAS 3 interface sanders. |
|  | Festool Automotive Systems Compressed Air Module | 04014549278178 | 29901 | Festool CT 26/36 dust extractors | 1/Case | Ideal for high production environments. Air module drives pneumatic sanders with tool triggered activation. Required accessory for use with all Festool pneumatic tools. |
|  | Festool Automotive Systems Sortainer Sys 4 TL SORT/3 | 04014549278314 | 29964 | 15.6" x 11.7" x 12.7" | 1/Case | Contains three large drawers for convenient storage and transport. Drawers lock in place, preventing equipment loss during transport. Flush construction — drawers won't jam even if equipment shifts. |

| Festool Accessories | UPC | Part # | Dimensions | Qty/Case | Description |
|--|----------------|-----------|---|----------|---|
|  <p>Festool Automotive Systems Workcenter WCR 1000</p> | 04014549278185 | 29921 | 41.3" x 14.3" x 21.5–30.9" | 1/Case | Connects without tools to nearly any Festool mobile dust extractor. Adjustable height columns help keep equipment within easy reach, allow for Systerainer storage. |
|  <p>Festool Automotive Systems Toolcenter TC3000/2</p> | 04014549278697 | 29948 | 37.8" x 18.5" x 42.1" 3kg / 94.8 lbs | 1/Case | Durable, mobile storage and transport of machines and tools. Lockable cabinet provides secure storage. Lower dock is designed for attaching and storing Festool dust extractors. Includes hose holder hook; additional accessories available. |
|  <p>Festool Automotive Systems Main Filter</p> | 04014549278222 | 29938 | HEPA-HF-CT, 26/36/48 | 1/Case | Certified filtering system. Design allows full use of canister and filter bag volume. Reduces dust in a shop environment and is compliant with EPA RRP guidelines. |
|  <p>Festool Automotive Systems Self Cleaning Filter Bags</p> | 04014549278420 | 29905 | CLEANTEC 26 and CLEANTEC 36 | 5/Case | High-quality cloth filter bag works with mobile dust extractors. Self-cleaning feature cleans dust deposits inside the filter bag automatically. |
|  <p>Festool Automotive Systems Cleaning and Lubricating Oil</p> | 04014549278321 | 29894 | 50mL bottle | 10/Case | Formula is suitable for LEX and LRS models. Cleaning properties keep residue from building up. Lubricating properties allow gears to operate smoothly. |
|  <p>Festool Automotive Systems Replacement Air Inlet LEX 3</p>  | 04014549278260 | 29931 | LEX 3/77 | 5/Case | Genuine Festool replacement part offers compatibility to the system that is designed to exchange a damaged air connection piece. Replacement piece is designed to maintain optimal performance. |
| 04014549278277 | 29932 | LEX 3/150 | | | |
|  <p>Festool Automotive Systems O-Rings</p> | 04014549278284 | 29954 | Universal | 20/Case | Replacement for Festool sanders including LEX 3 and LRS. Airtight seal helps ensure peak performance of sanding and dust extraction equipment. |

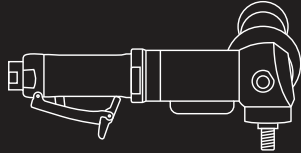
3M™ Body Repair Tools

| Power Tools | UPC | Part # | Size | Max RPM | Motor HP (W) | Qty/Case | Description | |
|--|----------------|--------|-------------------------------|---------|--------------|----------|---|---------------------------------|
|  3M™ File Belt Sander | 00051131335752 | 33575 | H: 2.87" L: 15.15" | 17,000 | 0.65 (485) | 1/Box | Lightweight file belt sander is ideal for cutting and finishing repair work. Rotatable housing allows for use in a versatile range of tight spaces. | |
|  3M™ Mini File Belt Sander | 00051131335738 | 33573 | H: 2.87" L: 12.5" | | | | | |
|  3M™ Pistol Grip Disc Sander | 00051131334168 | 33577 | H: 2.05" L: 7.50" | 18,000 | 0.45 (336) | 1/Box | Lightweight for versatility and ease of use in tight spaces. Variable speed control at the trigger increases operator precision to help reduce rework. | |
|  3M™ Cut-Off Wheel Tools | 00051131335790 | 33579 | 3" | 20,000 | 0.70 (522) | 1/Case | Compact design with built-in safety features for easy handling. Featuring a light-weight composite body for greater user comfort. Slice through high-strength steel and aluminum with clean, straight lines and minimal effort. | |
| | 00051131335813 | 33581 | 4" | | | | | |
|  3M™ Disc Sander | 00051141284088 | 28408 | 4" –5" x 5/8" – 11 EXT | 12,000 | 1 (744) | 1/Case | Lightweight and rugged, designed with a high power-to-weight ratio. 3M™ Gripping Material and a 97-degree angle head allow more comfort and control. Great for grinding, blending, weld leveling, metal prep and more. | |
|  3M™ Non-Vacuum Orbital Sander — Original Series | 00051141203317 | 20331 | 3" x 4" 1/8" Orbit | 10,000 | 0.24 (179) | 1/Case | Ideal for sanding in tight areas or on vertical surfaces. | Non-Vac 3M™ Hookit™ 20433 |
|  3M™ Orbital Sanders — Elite Series | 00051141285276 | 28527 | 2-3/4" x 7-3/4" 1/8" Orbit | 10,000 | 0.28 (209) | 1/Case | Ideal for sanding in tight areas or on vertical surfaces. | Non-Vac 3M™ Hookit™ 28531 |
| | 00051141285283 | 28528 | | | | | | Central Vac 3M™ Hookit™ 28531 |
| | 00051141285290 | 28529 | | | | | | Self-Gen Vac* 3M™ Hookit™ 28531 |

*One (1) each of the following included: 3M™ Clean Sanding Filter Bag, Filter Bag Adapter, Hose Seal.


Tool + Accessories + 3M Abrasive + Optimized System


Right Angle System



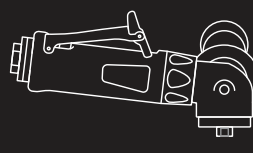
3M™ Disc Pad Hub 

3M™ Disc Pad Face Plate 

Abrasive Disc with 7/8 Center Hole 

3M™ Disc Retainer Nut 

3M™ Roloc™ System



Sander Adapter 

3M™ Roloc™ Disc Pad 

Abrasive Disc 

3M™ Roloc™ + Holder 

Abrasive Disc Wheel 



Power Tool Accessories

| | UPC | Part # | Size | Feature | Qty/Case | Description |
|---|----------------|--------|---------------------|----------------------------------|----------|---|
| Right Angle System | | | | | | |
|  <p>3M™ Disc Pads</p> | 00051141286266 | 45205 | 2-1/2" x 5/8-11 INT | Use with all 4" – 9" face plates | 10/Case | Has a threaded metal insert and can be used on most 5/8-11 shafts. |
| | 00051144451906 | 45190 | 4-1/2" x 5/8-11 INT | Use with 7", 8", 9" face plates | | |
|  <p>3M™ Disc Pad Face Plates — Ribbed</p> | 00051144817337 | 81733 | 5" | Hard Black | 10/Case | Use with 3M™ Fibre Discs and Disc Pad Hubs for heavy metal removal, large welds, etc. 3M™ Disc Pad Face Plates can be easily changed without removing the hub. |
| | 00051144805150 | 80515 | 7" | | | |
| | 00051144817290 | 81729 | 9" | | | |
|  <p>3M™ Disc Retainer Nuts</p> | 00051111510476 | 02618 | 5/16" x 5/8-11 INT | 1/4" Hole | 10/Case | Use with 3M™ Disc Pad Face Plates, Disc Pad Hubs and Fibre Disc Holders. Has 1/4" diameter holes for use with a spanner wrench. |
| | 00051144056224 | 05622 | 3/8" x 5/8-11 INT | | | |
| 3M™ Roloc™ System | | | | | | |
|  <p>3M™ Roloc™ Disc Pad Assembly</p> | 00051144055395 | 05539 | 2" | Max RPM 25,000 | 10/Case | Hard rubber backup pad provides firm support for 3M™ Roloc™ Abrasive Discs. A 1/4-20 INT thread allows pad to be mounted directly to tools with 1/4-20 EXT threaded shafts. Assembly includes a 3M™ Roloc™ Disc Pad, shaft and adapter. |
| | 00051144055401 | 05540 | 3" | | | |
|  <p>3M™ Roloc™ + Holder</p> | 00051144055401 | 07500 | 2" 1/4" shank | Max RPM 25,000 | 10/Case | Allows use of Scotch-Brite™ Roloc™ + Clean and Strip Disc on your tool. The 1/4" shank fits into any recommended standard tool with 1/4" collet. Quick and easy to use. |

Sanding Accessories




| Sanding Discs and Blocks | | UPC | Part # | Size | Qty/Case | Description |
|---|----------------|-------|-----------------------------|---------|---|-------------|
|  <p>3M™ Hookit™ Clean Sanding Low Profile Finishing Disc Pad</p> | 00051141204253 | 20425 | 6" Diameter 11/16" Thick | 10/Case | Multi-hole pattern maximizes dust extraction. Soft density foam provides flexibility for reduced edge cutting and increased conformability. Loading is significantly reduced to prolong life of abrasive. 3M™ Hookit™ for quick disc changeouts. 10 degree blunt tapered edge. | |
| | 00051141202907 | 20290 | 5" Diameter 11/16" Thick | | | |
|  <p>3M™ Hookit™ Clean Sanding Low Profile Disc Pad</p> | 00051141204659 | 20465 | 6" Diameter 3/8" Thick | 10/Case | Constructed of soft density foam with a 10 degree blunt tapered edge and is recommended for finishing applications on flat or contoured surfaces where dust evacuation is needed. | |
|  <p>3M™ Hookit™ Soft Interface Pad</p> | 00051131057777 | 05777 | 6" Diameter 1/2" Thick | 10/Case | Adds support to disc pad for improved abrasive cut and closer edge sanding. Soft foam construction conforms to contours for a finer finish. Hole configurations help clear dust from the work surface. Reduces vibration from orbital sanding tool. 3M™ Hookit™ for quick disc changeouts. | |
| | 00051131057715 | 05771 | 3" Diameter 1/2" Thick | | | |
|  <p>3M™ Hookit™ Flexible Abrasive Interface Foam Pad</p> | 00051131343504 | 34350 | 3" x 5" | 10/Case | Interface foam pad provides flexibility to sand curves and contours and hard-to-reach locations. Use for sanding primer, blending and paint finishing. Use with 3M™ Orbital Sander, PN 20331 and 3M™ Hookit™ Flexible Abrasive Hand Sheets. | |
|  <p>3M™ Hookit™ Dust Extraction Flexible Sanding Block</p> | 00051131358256 | 35825 | 133mm x 67mm | 24/Case | These 3M™ Hookit™ blocks combine the lightweight flexibility of traditional foam blocks with the dust extraction power and control of rigid dust-free sanding blocks. They feature a convex face which can help you easily restore contours and bodylines, while still providing a firm backing for abrasives. They include a vacuum regulator that lets the operator adjust suction for easier block control when sanding. | |
| | 00051131358263 | 35826 | 178mm x 67mm | | | |
| | 00051131358270 | 35827 | 273mm x 67mm | 12/Case | | |
| | 00051131358287 | 35828 | 406mm x 67mm | 8/Case | | |
| | 00051131358294 | 35289 | Kit – 4 sizes | 10/Case | | |
|  <p>3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block</p> | 00051131358300 | 35830 | 133mm x 67mm | 24/Case | These blocks combine the lightweight flexibility of traditional foam blocks with the dust extraction power and control of dust-free sanding blocks. The blocks flex to help easily restore contours and bodylines, while providing a firm backing for abrasives. Features 3M™ Hookit™ attachment system. They include a vacuum regulator that lets the operator adjust suction for easier block control when sanding. | |
| | 00051131358317 | 35831 | 178mm x 67mm | | | |
| | 00051131358324 | 35832 | 273mm x 67mm | 12/Case | | |
| | 00051131358331 | 35833 | Kit – 3 sizes | 10/Case | | |










| Hand Sanding Accessories | | UPC | Part # | Size | Qty/Case | Description |
|--|----------------|-------|--|--------------|---|-------------|
|  <p>3M™ Hookit™ Hand Sanding Blocks</p> | 00051131056886 | 05688 | Rectangle 1-1/2" x 2-5/8" x 16" | 8/Case | <p>Helps make sanding more comfortable and more productive in hard-to-sand locations. Range of sizes increases capabilities for precision hand sanding. Bright yellow design helps to stand out in dusty shop conditions.</p> | |
| | 00051131056879 | 05687 | Rectangle 1-1/2" x 2-5/8" x 10-3/4" | 12/Case | | |
| | 00051131056862 | 05686 | Rectangle 1-1/2" x 2-5/8" x 5-1/4" | 24/Case | | |
| | 00051131056855 | 05685 | Rectangle 7/8" x 1-3/8" x 10-3/4" | | | |
| | 00051131056909 | 05690 | Rectangle 5/8" x 2-1/2" x 5-3/8" | | | |
| | 00051131056893 | 05689 | Round 1-1/4" x 10-3/4" | | | |
| | 00051131056916 | 05691 | Teardrop 2-1/8" x 10-3/4" | 12/Case | | |
| | 00051131056848 | 05684 | Various Shapes 6 Block Sizes | 6 Kits/Case | | |
|  <p>3M™ Stikit™ Hand Sanding Blocks</p> | 00051131056718 | 05671 | Stick (3 sizes) 10-3/4", 8", 5-1/4" | 10 Kits/Case | | |
| | 00051131056923 | 05692 | Various Shapes 6 Block Sizes | 6 Kits/Case | | |



Adhesives | Sealers Applicators and Accessories

| Adhesives Sealers Applicators | | UPC | Part # | Size | Qty/Case | Description |
|---|--|----------------|--------|-------|----------|--|
|  | 3M™ Easy Match Seam Sealer Applicator | 00051131310001 | 31000 | 310mL | 1/Case | 3M™ Easy Match Sprayable Applicator |
|  | 3M™ Performance Pneumatic Applicator | 50051131099307 | 09930 | 200mL | 1/Case | Pneumatic — For 200mL product. |
|  | 3M™ Performance Manual Applicator | 50051135081179 | 08117 | 200mL | 1/Case | Manual — For 200mL product. |
|  | 3M™ Standard Manual Cartridge Applicator | 00051135085714 | 08571 | 200mL | 1/Case | Manual — For smaller cartridges up to 400mL. Economy Line Applicator with heavy duty construction. |
|  | 3M™ Performance Manual Applicator | 00051135081907 | 08190 | 50mL | 1/Case | Manual — For 1:1 and 2:1 50mL products. |
|  | 3M™ Flexible Package Pneumatic Applicator | 00051135083994 | 08399 | 310mL | 1/Case | Pneumatic — For smooth application of 310mL foil pack seam sealers. Fully enclosed. |
|  | 3M™ Flexible Package Applicator | 00051135083987 | 08398 | 310mL | 1/Case | A fully enclosed, all metal, rod driven, friction feed applicator gun for use with all 310mL or smaller foil flexible packages. Available in both pneumatic or manual options. |

| Dynamic Mixing System (DMS) | | UPC | Part # | Size | Qty/Case | Description |
|---|--|----------------|--------|--------------------|----------|---|
|  | 3M™ Dynamic Mixing Applicator DMS | 00051131058460 | 05846 | All DMS Products | 1/Case | Pneumatic — For DMS product |
|  | 3M™ Dynamic Mixing Nozzles DMS | 00051131058477 | 05847 | 50:1 | 300/Case | DMS nozzle for filler and related products. |
| | | 00076308558475 | 55847 | 2:1 1:1 | | DMS nozzle for adhesives, sealers and plastic repair products. |
|  | 3M™ Dynamic Mixing Nozzle Extension DMS | 00076308582074 | 58207 | 50:1 2:1 1:1 | 72/Case | Use with DMS nozzles to provide a thinner bead and to get into hard to reach areas. |

| Adhesives Sealers Accessories | | UPC | Part # | Size | Qty/Case | Description |
|---|---|----------------|--------|---------------------|----------|---|
|  | 3M™ Flex Pack Nozzle | 00051135081884 | 08188 | 310mL | 150/Case | For use with one-part flex pack seam sealers. |
|  | 3M™ Static Mixing Nozzle | 00051131081932 | 08193 | 200mL, 400mL | 36/Case | 3/8" nozzle for all 200mL and 400mL products. |
| | | 00051135081945 | 08194 | 200mL, 400mL | 300/Case | |
|  | 3M™ Threaded Cartridge Nozzle | 00051135081877 | 08187 | 310mL | 300/Case | 50 threaded cartridge nozzles to use with single component cartridges. |
|  | 3M™ Ripple Tip Nozzle | 00051131339958 | 33995 | — | 50/Case | Ten adjustable tips used with 3M™ Static Mixing Nozzles to help recreate factor ripple beads. |
|  | 3M™ OEM Seam Sealer Tips | 00051135082010 | 08201 | 1/4" Rounded | 36/Case | For 200mL and 400mL. Versatile assortment of five different tips that reproduce many OEM seam sealer beads used today; saves time, labor and costly re-dos while trying to reproduce the factory OEM seams. |
| | | 00051135082027 | 08202 | 3/8" Rounded | | |
| | | 00051135082034 | 08203 | 1/2" Rounded | | |
| | | 00051135082034 | 08204 | 3/8" Flat | | |
| | | 00051135082058 | 08205 | 3/8" Double-Rounded | | |
|  | 3M™ OEM Seam Sealer Tip Adapter | 00051135082065 | 08206 | 310mL | 36/Case | Use with Urethane Seam Sealers and MSP Seam Sealers. |
|  | 3M™ Bulk Nozzle Rack | 00051131025769 | 02576 | 200mL | 1/Case | Use to hold and store boxes of 08194, 08187, DMS 05847 and DMS 55847. |
|  | 3M™ Shop Rack | 00051131025301 | 02530 | 200mL, 400mL | 6/Case | Shop rack for all 200 and 400mL syringes — holds eight open or closed syringes and two applicator guns. |
|  | 3M™ Polyolefin Adhesion Promoter | 00051135081877 | 05907 | 12 oz. Aerosol | 6/Case | Provides excellent adhesion of filler materials to TPO type substrates (Type II); compatible with all 3M Flexible, Semi-Rigid and TPO repair products. |





Mix less, paint more.


As every painter knows, once paint has been mixed, it's sold. You either use it or lose it, which can cut into your bottom line. What if we told you mixing less paint yet getting the same or better coverage was possible?


With the 3M™ Performance Spray Gun, that possibility can become reality. It's superior transfer efficiency, with up to 26% less material waste than leading metal spray guns*, all in the palm of your hand. Don't cut down on your efficiency — start spraying the smart way.





*Maximum transfer efficiency varies by spray gun type and settings.

3M™ Performance Spray Gun Make light work of heavy coatings.

| 3M™ Performance Spray Gun System | UPC | Part # | Qty/Case | Description |
|--|----------------|--------|------------|--|
| 3M™ Performance Spray Gun System with 3M™ PPS™ Series 2.0 System  | 04054596831346 | 26778 | 1 Kit/Case | <div style="border: 1px solid black; padding: 2px; display: inline-block;">For Gravity Application</div> <u>Kit includes:</u> 1 – Performance Spray Gun 1 – Air Control Valve 1 – Locking Collar 15 – Gravity Atomizing Heads (5 each of 1.2, 1.3, 1.4) 1 – 3M™ PPS™ Series 2.0 System |
| 3M™ Performance Spray Gun  | 00051131268326 | 26832 | 4/Case | <u>Includes:</u> 1 – Performance Spray Gun 1 – Air control valve Lightweight, impact-resistant body made from advanced composite material quickly converts between pressure-fed systems and gravity-fed 3M™ PPS™ Series 2.0 Spray Cup System. Easy to change, replaceable nozzles range from 1.1 – 2.0. Designed for comfort. The simple, innovative design means fewer parts to maintain or rebuild. |

| H/O Products | UPC | Part # | Size | Qty/Case | Description |
|--|----------------|--------|---------------------|----------|--|
|  3M™ PPS™ Series 2.0 Type H/O Pressure Cup | 00051131261211 | 26121 | Midi (13.5 fl. oz.) | 2/Case | A pressurized (H/O) hard cup and collar set that supports and holds 3M™ PPS™ Series 2.0 lids and flexible liners. This product is intended for use in place of metal cups on most pressure spray guns. |
| | 00051131261242 | 26124 | Large (28 fl. oz.) | | |
| 3M™ Performance Spray Gun H/O Conversion Pack | 00051131268371 | 26837 | — | 4/Case | Equips the 3M™ Performance Spray Gun to use 3M™ PPS™ Series 2.0 Type H/O Pressure Cups. This upgrade adds an air pressure port to the gun for spraying high-viscosity coatings. |

| 3M™ Performance Gravity System | UPC | Part # | Color | Size | Qty/Case | Description |
|--|----------------|--------|---|-----------|-------------|---|
|  3M™ Performance Gravity HVLP Atomizing Head Refill | 00051131267091 | 26709 | ○ White | 0.9 | 25/Case | Used for spraying a wide range of industrial and automotive coatings, including high-viscosity coatings, sprayable fillers, high-build primers, primer surfacers, sealers, single-stage top coats, solvent-based paints, waterborne paints and clear coats. |
| | 00051131267121 | 26712 | ● Blue | 1.2 | 25/Case | |
| | 00051131267138 | 26713 | ● Green | 1.3 | 25/Case | |
| | 00051131267145 | 26714 | ● Orange | 1.4 | 25/Case | |
| | 00051131267169 | 26716 | ● Purple | 1.6 | 25/Case | |
| | 00051131267183 | 26718 | ○ Clear | 1.8 | 25/Case | |
| | 00051131267206 | 26720 | ● Red | 2.0 | 25/Case | |
| 3M™ Performance Gravity HVLP Atomizing Head Refill Kit | 00051131267305 | 26730 | <ul style="list-style-type: none"> ● Blue ● Green ● Orange ● Red ● Purple ○ Clear | 1.2 – 2.0 | 5 Kits/Case | <u>Kit includes:</u> Six Atomizing Heads One of each size: 1.2, 1.3, 1.4, 1.6, 1.8, 2.0 |

| Accessories and Replacement Parts | UPC | Part # | Qty/Case | Description |
|--|----------------|--------|----------|--|
|  O-Ring Kit | 00051131268418 | 26841 | 4/Case | 3M™ Performance Spray Gun Replacement O-Ring Kit. |
|  Locking Collar | 00051131268357 | 26835 | 20/Case | Ensures a solid connection between the 3M™ Performance Spray Gun and atomizing heads. |
|  Spray Gun Needle | 00051131268388 | 26838 | 1/Case | Use replacement needle when spray gun needle is damaged, bent or leaks. |
|  Rebuild Kit | 00051131268401 | 26840 | 4/Case | Includes exterior replacement parts, all required interior seals, springs, screws and parts. Instruction manual provides specific details on how to rebuild. |

3M™ PPS™ Series 2.0 System

Highest performing disposable spray cup system.

| 3M™ PPS™ Series 2.0 Spray Cup System | | UPC | Part # | Size | Filter | Qty/Case | Description |
|---|----------------|-------|--------------------------|------------|-------------|--|-------------|
|  <p>3M™ PPS™ Series 2.0 Spray Cup System Kit</p> <p>Kit</p> | 00051131260245 | 26024 | Large (28 oz., 850mL) | 200 Micron | 1 Kit/Case | Highest performing disposable spray cup system for mixing/measuring, filtering, spraying in any direction (360° spray rotation) and protecting coatings not in use. Kit contains: 50 lids and liners, 32 sealing plugs, 1 reusable hard cup. | |
| | 00051131260009 | 26000 | Standard (22 oz., 650mL) | | | | |
| | 00051131261129 | 26112 | Midi (13.5 oz., 400mL) | | | | |
| | 00051131261143 | 26114 | Mini (6.8 oz., 200mL) | | | | |
| | 00051131260283 | 26028 | Micro (3 fl. oz., 90mL) | | | | |
| | 00051131263253 | 26325 | Large (28 oz., 850mL) | 125 Micron | | | |
| | 00051131263017 | 26301 | Standard (22 oz., 650mL) | | | | |
| | 00051131263123 | 26312 | Midi (13.5 oz., 400mL) | | | | |
| | 00051131263147 | 26314 | Mini (6.8 oz., 200mL) | | | | |
| | 00051131260283 | 26328 | Micro (3 fl. oz., 90mL) | | | | |
|  <p>3M™ PPS™ Series 2.0 Spray Cup System UV Kit</p> <p>UV Kit</p> | 4054596313415 | 26710 | Standard (22 oz., 650mL) | 200 Micron | 1 Kit/Case | Protects daylight sensitive materials — like UV-curing primers, sealers, base and clear coats — and helps you measure, mix, filter and spray with ease. UV Kit contains: 50 black lids and liners, 32 black sealing plugs, 1 reusable hard cup. | |
| | 4054596313439 | 20730 | Standard (22 oz., 650mL) | 125 Micron | | | |
|  <p>3M™ PPS™ Series 2.0 Spray Cup System Starter Kit</p> <p>Starter Kit</p> | 00051131261723 | 26172 | Standard (22 oz., 650mL) | 200 Micron | 2 Kits/Case | Convenient way to get started with our 3M™ PPS™ Series 2.0 Spray Cup System. Kits are available in Midi and Standard sizes, excellent for most mid-range repairs. Starter Kit contains: 6 lids and liners, 16 sealing plugs, 1 reusable hard cup. | |
| | 00051131261709 | 26170 | Midi (13.5 oz., 400mL) | | | | |
|  <p>3M™ PPS™ Series 2.0 Spray Cup System 12-Pack Refill Kit</p> <p>Refill Kit</p> | 00051131261730 | 26173 | Standard (22 oz., 650mL) | 200 Micron | 2 Kits/Case | Simple, cost-effective way to keep our 3M™ PPS™ Series 2.0 Spray Cup System stocked and ready. Kits are available in Midi and Standard sizes, excellent for most mid-range repairs. Refill Kit contains: 12 lids and liners, 16 sealing plugs. | |
| | 00051131261716 | 26171 | Midi (13.5 oz., 400mL) | | | | |

For Industrial/Occupational use only.

| 3M™ PPS™ Series 2.0 Spray Cup System | | UPC | Part # | Size | Filter | Qty/Case | Description |
|---|----------------|-------|---|------------|------------|---|--|
|  <p>3M™ PPS™ Series 2.0 Lid</p> | 00051131262003 | 26200 | Large/Standard | 200 Micron | 25/Case | Features quarter-turn lid locking system, helping eliminate cross-threading and paint build-up. Full-diameter filters built into every lid maximize filtration and fluid flow. Domed design and wide spout allow up to 3 fl. oz. (90mL) to be held below the filter, reducing inconsistent spray due to air-entrapment and sputter. | |
| | 00051131262041 | 26204 | Midi/Mini/Micro | | | | |
| | 00051131261990 | 26199 | Large/Standard | 125 Micron | | | |
| | 00051131262058 | 26205 | Midi/Mini/Micro | | | | |
| | 00051131261501 | 26150 | Large/Standard Type H/O Pressure Lid | 200 Micron | | | |
|  <p>3M™ PPS™ Series 2.0 Cup</p> | 00051131260238 | 26023 | Large (28 oz., 850mL) | — | 8 Cups/Box | Hard cups designed specifically for 3M™ PPS™ Series 2.0. Mix ratios built into every hard cup — no need for separate inserts. ‘Max Fill’ notation allows users to fit maximum amount of fluid in cup. | |
| | 00051131260016 | 26001 | Standard (22 oz., 650mL) | | | | |
| | 00051131261228 | 26122 | Midi (13.5 oz., 400mL) | | | | |
| | 00051131261150 | 26115 | Mini (6.8 oz., 200mL) | | | | |
|  <p>3M™ PPS™ Series 2.0 Universal Shaker Core</p> | 0005113126458 | 26458 | Fits all lid sizes of 3M™ PPS™ Series 2.0 | — | 12/Case | Fits on top of the domed lid and fits into the 1/4-turn lid locking system, creating a stable, durable and even surface for clamping cup tightly into paint shakers. | |
|  <p>3M™ PPS™ Series 2.0 Sealing Plug</p> | 00021200063084 | 26432 | Fits all lid sizes of 3M™ PPS™ Series 2.0 | — | 576/Case | Wide, flat design makes a stable base when cups are turned upside down. Excellent for temporary sealing and protection of coatings. Keep filters wet for longer life, fewer lid replacements. Use to seal lid while mixing in paint shakers. | |
|  <p>3M™ PPS™ Lid and Liner Dispenser</p> | 00051131162198 | 16219 | Lid Dispenser Fits all sizes 3M™ PPS™ Series 2.0 | — | 1/Case | Dispenses all available liner sizes for 3M™ PPS™ Series 2.0. Offers exceptional convenience to access 3M™ PPS™ liners. Keeps liners clean, neat, organized and free from contamination. Top-loading access for reloading 3M™ PPS™ liners. Wall mountable. | |
| | 00051131162990 | 16299 | Liner Dispenser Fits all sizes 3M™ PPS™ Series 2.0 | | | | |
|  <p>3M™ PPS™ Series 2.0 and 3M™ PPS™ Adapters</p> <p>Most Popular Sizes</p> | 00051131260030 | 26003 | Type 2 #S2 3M™ PPS™ 1.0 Legacy Part # 16003 | — | 4/Case | Specifically designed adapters allows painters to use the 3M™ PPS™ Series 2.0 with virtually any spray gun. Stainless steel adapter offers exceptional durability. Threaded adapter is easy to install. | |
| | 00051131260160 | 26016 | Type 9 #S9 3M™ PPS™ 1.0 Legacy Part # 16016 | | | | |
| | 00051131260467 | 26046 | Type 15 #S15 3M™ PPS™ 1.0 Legacy Part # 160046 | | | | |
| | 00051131261358 | 26135 | Type 40 #S40 3M™ PPS™ 1.0 Legacy Part # 16135 | | | | |
| | 00051131261396 | 26139 | Type 43 #S43 3M™ PPS™ 1.0 Legacy Part # 16139 | | | | |
| | | | | | | | Need a new 3M™ PPS™ Series 2.0 or 3M™ PPS™ Adapter for your spray gun? Find a complete list of adapters at: 3MCollision.com/PPSAdapters |

For Industrial/Occupational use only.

Personal Safety Equipment

Providing PPE to help protect the health of your technicians helps protect the whole business. 3M's personal protective products can help you protect workers: A body shop's most valuable resource!

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Visit [3M.com/ppesafety](https://www.3m.com/ppesafety) for more information.



Respirators

| Respirators and Filters | | SKU | UPC / Part # | Product # | Size | Qty/Case |
|---|---|----------------|----------------|--------------------|------|----------|
|  | 3M™ Particulate Respirator, N95 | 70070757557 | 50051138543438 | 8511/54343 (AAD) | — | 80/Case |
|  | 3M™ Particulate Welding Respirator, N95 | 50051131071891 | 50051131071891 | 8515/07189 (AAD) | — | 80/Case |
|  | 3M™ Ultimate FX Full Face Respirator | 70071510807 | 50051135894212 | FF-402/89421 (AAD) | M | 4/Case |
|  | 3M™ 6000 Series Full Facepiece Reusable Respirator | 70070709053 | 50051138541465 | 6800/54146 (AAD) | M | 4/Case |
|  | 3M™ 5000 Series Half Facepiece Disposable Respirator, Organic Vapor, P95 | 70070797173 | 50051138660685 | 51P71/07191 (AAD) | S | 12/Case |
| | | 70070797181 | 50051138660692 | 52P71/07192 (AAD) | M | |
| | | 70070797199 | 50051138660708 | 53P71/07193 (AAD) | L | |
|  | 3M™ 7500 Series Half Facepiece Reusable Respirator | 70071042785 | 50051131370826 | 7502/37082 (AAD) | M | 10/Case |
| | | 70071042793 | 50051131370833 | 7503/37083 (AAD) | L | |
|  | 3M™ 6000 Series Half Facepiece Reusable Respirator | 70070797777 | 00051131071810 | 07181 | S | 20/Case |
| | | 70070797785 | 00051131071827 | 07182 | M | |
| | | 70070797793 | 00051131071834 | 07183 | L | |
|  | 3M™ Particulate Filter 2091, P100 | 70070614410 | 50051131070009 | 2091/07000 (AAD) | — | 100/Case |
|  | 3M™ Particulate Filter, P95 | 70070757417 | 50051131071945 | 5P71/07194 (AAD) | — | |
|  | 3M™ Organic Vapor Cartridge, 6001 | 70070316776 | 50051138216745 | 6001/07046 (AAD) | — | 60/Case |









Not a complete list. Please choose the right products for each application and exposure assessment. Visit 3M.com/ppesafety for more information.

⚠ WARNING: RESPIRATORS

These respirators help protect against certain airborne contaminants. Before use, the wearer must read and understand the *User Instructions* provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of OSHA 29 CFR 1910.134 including training, fit testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. **Misuse may result in sickness or death.** For correct use, consult supervisor and the products *User Instructions*, or call 3M Technical Service in U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.



Hearing Protection




| Earmuffs and Earplugs | | SKU | UPC / Part # | Product # | Qty/Case |
|---|---|-------------|----------------|------------|----------------|
|  | 3M™ PELTOR™ Optime™ 105 Earmuffs H10A, Over-the-Head | XH001651187 | 10093045081018 | H10A | 10/Case |
|  | 3M™ PELTOR™ X Series X4A Over-the Head, Light Green | XA007707863 | 10093045937261 | X4A | 10/Case |
|  | 3M™ PELTOR™ Optime™ 95 Earmuffs, Behind-the-Head H6B/V | XH001651211 | 10093045080622 | 08062 | 10/Case |
|  | 3M™ Foam Earplugs 1100, Uncorded | HC000664637 | 50051138290080 | 29008(AAD) | 1000 Pair/Case |
|  | 3M™ Foam Earplugs 1110, Corded | HC000664934 | 50051138290097 | 29009(AAD) | 500 Pair/Case |
|  | 3M™ E-A-R™ UltraFit™ Corded Earplugs in Poly Bag | 70071515772 | 10080529400038 | 340-4004 | 400 Pair/Case |
|  | 3M™ E-A-R™ Push-Ins™ Corded Earplugs in Poly Bag | 70071520947 | 10080529180015 | 318-1001 | 400 Pair/Case |
|  | 3M™ E-A-R™ Earplugs P1401, Corded | 70071561495 | 0093045934024 | 93402 | 400 Pair/Case |

Not a complete list. Please choose the right products for each application and exposure assessment. Visit 3M.com/ppesafety for more information.



⚠ WARNING: HEARING PROTECTION

These hearing protectors help reduce exposure to hazardous noise and other loud sounds. **Misuse or failure to wear hearing protectors at all times that you are exposed to noise may result in hearing loss or injury.** For correct use, consult supervisor and the products User Instructions, or call 3M Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414. If there is any drainage from your ear or you have an ear infection, consult with your physician before wearing ear plugs. Failure to do so may result in hearing loss or injury.

Eye and Face Protection

| Safety Glasses and Faceshield | SKU | UPC / Part # | Product # | Color | Qty/Case |
|---|-------------|----------------|-----------|---------------|----------|
|  <p>3M™ SecureFit™ Protective Eyewear, Anti-fog Lens,</p> | 70071676251 | 10078371657175 | SF201AF | ∅ Clear | 20/Case |
| | 70071647674 | 10078371657199 | SF203AF | ● Amber | |
|  <p>3M™ Virtua™ Protective Eyewear</p> | 70071695087 | 10078371620995 | 62099 | ∅ Clear | 20/Case |
|  <p>3M™ Ratchet Headgear H8A with 3M™ Clear Polycarbonate Faceshield WP96</p> | 70071522265 | 10078371827837 | 82783 | ∅ Transparent | 5/Case |

Coveralls

| Coveralls | SKU | UPC | Product # | Size | Qty/Case |
|---|------------|----------------|--------------|------|----------|
|  <p>3M™ Disposable Chemical Protective Coveralls</p> | 7100213270 | 00076308945657 | 4540+-M | M | 25/Case |
| | 7100213271 | 00076308945664 | 4540+-L | L | |
| | 7100213268 | 00076308945671 | 4540+-XL | XL | |
| | 7100213262 | 00076308945688 | 4540+-XXL | XXL | |
| | 7100213296 | 00076308945695 | 4540+-3XL | 3XL | |
|  <p>3M™ Disposable Protective Coveralls</p> | 7000088986 | 04046719632640 | 4520-BLK-L | M | 25/Case |
| | 7000088988 | 04046719632664 | 4520-BLK-XL | XL | |
| | 7000088986 | 04046719632671 | 4520-BLK-XXL | XXL | |
| | 7000088990 | 04046719632688 | 4520-BLK-3XL | 3XL | |

Not a complete list. Please choose the right products for each application and exposure assessment. Visit 3M.com/ppesafety for more information.

⚠ WARNING: PROTECTIVE EYEWEAR

These eye and face protection products help provide limited eye and face protection. **Misuse or failure to follow warnings and instructions may result in serious potential injury, including blindness or death.** For correct use, selection, and applications against flying particles, optical radiation and/or splash consult supervisor, and the products and WARNINGS on the package, or call 3M Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.

OEM Recommendations

3M Adhesives

| Product Name | Part # | Ford | General Motors | Honda/Acura | Hyundai/Kia | Jaguar/Land Rover | Mazda | Nissan/Infiniti | Tesla | Subaru | Stellantis | Toyota/Lexus/Scion | Volvo |
|--|--------|------|----------------|-------------|-------------|-------------------|-------|-----------------|-------|------------|------------|--------------------|-------|
| 3M™ Panel Bonding Adhesive | 08115 | ✓ | | ✓ | ✓ | ✓ | ✓ | ✓ | | ✓ 38315 | | ✓ | ✓ |
| | 08116 | | ✓ | | | | | | | | ✓ | | ✓ |
| 3M™ Impact Resistant Structural Adhesive | 07333 | | ✓ | ✓ | ✓ | ✓ | | | ✓ | | ✓ | | ✓ |
| 3M™ SMC/Fiberglass Repair Adhesive 35 | 08219 | | ✓ | | | | | | | | | | |

Product Manufacturers

At 3M, we're committed to being the clear aftermarket manufacturer choice for OEM-aligned collision repairers.

In this high stakes industry, the OEM way is the only way.

| Key |
|--------------------------|
| ● 3M |
| ○ 3M DP490 |
| ○ OEM Branded Solutions* |
| ● Fusor |
| ○ Crest |
| ● Kent |
| ● Three Bond |
| ○ Henkel |
| ● SEM |
| ● Ashland Pliogrip |
| ○ Valugard |
| ● DOW |
| ● Rust-stop Aerosol |

| Company | Adhesives | Seam Sealers | NVH/Foams | Cavity Wax | Weld Thru Primer |
|-------------------|-----------|--------------|-----------|------------|------------------|
| Audi | ● ○ ● | ○ | ○ | ○ | ○ |
| BMW | ○ | ○ | ○ | ○ | ○ |
| Ford/Lincoln | ● ● | ● ● | ● ● | ● ○ | |
| General Motors | ● ● ● ● | ● ● ● ● | ● ● ● ● | ● ● ● ● | ● ● |
| Honda/Acura | ● ● ● ● | ● ● ● ● | ● ● ● ● | ● ● ● ● | ● ● ● ● |
| Hyundai/Kia | ● ● | | ● | ● | |
| Jaguar/Land Rover | ● | ● | ● ● | ● ● | ● ● |
| Mazda | ● | ● | | | |
| Mercedes Benz | ○ | ○ | ○ | ○ | ○ |
| Nissan/Infiniti | ● | | ● | ● | ● |
| Porche | ○ | ○ | ○ | ○ | ○ |
| Stellantis | ● ● | ● ● | ● ● | ● ● | |
| Subaru | ● ● | ● ● | ● | ● | |
| Tesla | ● ● ● | | ● ● ● | | |
| Toyota/Lexus | ● | | | | |
| Volvo | ● | | | | |
| Volkswagen | ● ● ○ | ○ | ○ | | |

* Products branded by the OEM vs. by aftermarket manufacturer.

Please reference OEM Repair Procedures: Collision repair shops should follow OEM recommendations. Always reference the OEM repair procedure to make sure the correct product is being selected for that repair.

3M Standard Operating Procedures (SOPs)

Process for Success

From metal and plastic repair, to sanding, paint finishing and car clean-up, 3M has the products and repair processes for you. Feel confident your repair is done professionally and efficiently by using our Standard Operating Procedures. These procedures will help you consistently produce quality, time-proven solutions for any of your collision repair needs, including:



- Aluminum Repair
- Body Repair
- Bumper Repair
- Sealers and Coatings
- Paint Finishing and Detailing
- Masking
- Paint Preparation
- Painting
- Windshield Repairs
- Respirator Fit Testing
- Heavy Duty Trucks



Click or Scan QR CODE to link directly to the Automotive SOPs.
Or visit 3MCollision.com to download a guide specific to your needs.





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 **WHEN USING 3M PRODUCTS
IT IS MANDATORY TO ADHERE
TO ALL SAFETY STANDARDS.**



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