

Extra Long Taper Shank Drills

High Speed Steel – 118° Point

These drills are utilized in deep hole or long reach drilling applications in many kinds of materials. For fixed spindle use.



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of **USA manufactured**

extra long taper shank drills!

15" Overall Length List No. 115

► Continued

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
45/64	.7031	2	11	166.91
23/32	.7188	2	11	166.91
47/64	.7344	2	11	178.87
3/4	.7500	2	11	178.87
49/64	.7656	2	11	188.69
25/32	.7812	2	11	188.69
51/64	.7969	3	10	188.69
13/16	.8125	3	10	188.69
53/64	.8281	3	10	188.69
27/32	.8438	3	10	188.69
55/64	.8594	3	10	188.69
7/8	.8750	3	10	188.69
57/64	.8906	3	10	212.45
29/32	.9062	3	10	212.45
59/64	.9219	3	10	212.45
15/16	.9375	3	10	223.34
61/64	.9531	3	10	226.63
31/32	.9688	3	10	226.63
63/64	.9844	3	10	229.48

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
1	1.0000	3	10	229.48
1-1/64	1.0156	3	10	230.59
1-1/32	1.0312	3	10	230.59
1-3/64	1.0469	3	10	234.83
1-1/16	1.0625	3	10	230.59
1-5/64	1.0781	4	9	247.10
1-3/32	1.0938	4	9	247.10
1-7/64	1.1094	4	9	247.10
1-1/8	1.1250	4	9	247.10
1-9/64	1.1406	4	9	252.05
1-5/32	1.1562	3	10	252.05
1-5/32	1.1562	4	9	252.05
1-11/64	1.1719	4	9	254.83
1-3/16	1.1875	3	10	254.83
1-3/16	1.1875	4	9	254.83
1-7/32	1.2188	4	9	270.27
1-15/64	1.2344	4	9	270.27
1-1/4	1.2500	4	9	270.27
1-13/32	1.4062	4	9	360.60

18" Overall Length List No. 118

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
1/4	.2500	1	15	120.78
17/64	.2656	1	15	122.76
9/32	.2812	1	15	122.76
19/64	.2969	1	15	125.93
5/16	.3125	1	15	125.93
21/64	.3281	1	15	130.68
11/32	.3438	1	15	130.68
23/64	.3594	1	15	136.62
3/8	.3750	1	15	136.62
25/64	.3906	1	15	136.62
13/32	.4062	1	15	136.62
27/64	.4219	1	15	136.62
7/16	.4375	1	15	136.62
29/64	.4531	1	15	136.62
15/32	.4688	1	15	136.62
31/64	.4844	2	14	136.62
1/2	.5000	2	14	136.62
33/64	.5156	2	14	136.62
17/32	.5312	2	14	136.62
35/64	.5469	2	14	138.60
9/16	.5625	2	14	138.60
37/64	.5781	2	14	140.18
19/32	.5938	2	14	140.18
39/64	.6094	2	14	150.28
5/8	.6250	2	14	150.28
41/64	.6406	2	14	161.37
21/32	.6562	2	14	161.37
43/64	.6719	2	14	176.89
11/16	.6875	2	14	176.89
45/64	.7031	2	14	190.36
23/32	.7188	2	14	190.36
47/64	.7344	2	14	196.38
3/4	.7500	2	14	196.38
49/64	.7656	2	14	206.95
25/32	.7812	2	14	206.95

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
51/64	.7969	2	14	206.95
51/64	.7969	3	13	206.95
13/16	.8125	3	13	206.95
53/64	.8281	3	13	216.02
27/32	.8438	3	13	216.02
55/64	.8594	3	13	223.74
7/8	.8750	3	13	223.74
57/64	.8906	3	13	231.58
29/32	.9062	3	13	231.58
59/64	.9219	3	13	235.46
15/16	.9375	3	13	235.46
61/64	.9531	3	13	239.34
31/32	.9688	3	13	239.34
63/64	.9844	3	13	252.94
1	1.0000	3	13	252.94
1-1/64	1.0156	3	13	252.94
1-1/32	1.0312	3	13	274.35
1-3/64	1.0469	3	13	274.35
1-1/16	1.0625	3	13	274.35
1-5/64	1.0781	4	12	277.20
1-3/32	1.0938	4	12	277.20
1-7/64	1.1094	4	12	277.20
1-1/8	1.1250	4	12	277.20
1-9/64	1.1406	4	12	308.29
1-5/32	1.1562	4	12	308.29
1-11/64	1.1719	4	12	308.88
1-3/16	1.1875	4	12	308.88
1-13/64	1.2031	4	12	324.32
1-7/32	1.2188	4	12	324.32
1-15/64	1.2344	4	12	324.32
1-1/4	1.2500	4	12	324.32
1-17/64	1.2656	4	12	380.16
1-9/32	1.2813	4	12	367.09
1-5/16	1.3125	4	12	367.09
1-11/32	1.3438	4	12	411.25

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