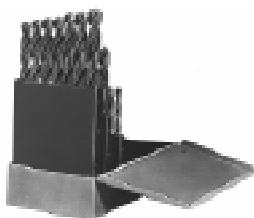




JOBBER LENGTH DRILLS

GENERAL PURPOSE, 118° POINT



SET NO. 307L

26 Piece High Speed
Surface Treated Set
A-Z Letter Sizes in Metal Index

SET PRICE --- \$169.00

SET NO. 307LB

26 Piece Bright Finish Set
A-Z Letter Sizes in Metal Index

SET PRICE --- \$169.00

► LIST NO. 300 — OXIDE FINISH

Creates a porous layer that holds cutting oil which provides abrasion resistance and improved chip flow.

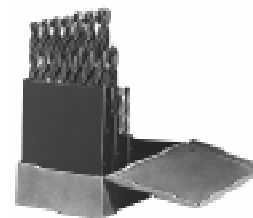
► LIST NO. 300A — BRIGHT FINISH

Better chip ejection in low carbon, non-ferrous materials.

► LIST NO. 300T — TITANIUM NITRIDE COATED

For best wear resistance and better lubrication of tool surface which reduces heat and tendency to chip weld.

Please order in package quantity.



SET NO. 307F

29 Piece High Speed
Surface Treated Set
1/16 - 1/2 x 64ths in Metal Index
SET PRICE --- \$160.00

SET NO. 307FB

29 Piece Bright Finish Set
1/16 - 1/2 x 64ths in Metal Index
SET PRICE --- \$160.00

FRACTIONAL SIZES

Size	Dec. Equiv.	Flute Length	Overall Length	Pkg. Qty.	Price Each		
					Oxide Finish 300	Bright Finish 300A	Titanium Nitride Coated 300T
1/64	.0156	3/16	3/4	12	2.61	2.61	6.10
1/32	.0312	1/2	1-3/8	12	1.59	1.59	6.10
3/64	.0469	3/4	1-3/4	12	1.52	1.52	6.10
1/16	.0625	7/8	1-7/8	12	1.57	1.57	3.92
5/64	.0781	1	2	12	1.57	1.57	3.92
3/32	.0938	1-1/4	2-1/4	12	1.57	1.57	3.92
7/64	.1094	1-1/2	2-5/8	12	1.63	1.63	3.99
1/8	.1250	1-5/8	2-3/4	12	1.63	1.63	4.95
9/64	.1406	1-3/4	2-7/8	12	1.80	1.80	5.40
5/32	.1562	2	3-1/8	12	1.83	1.83	5.40
11/64	.1719	2-1/8	3-1/4	12	1.98	1.98	5.60
3/16	.1875	2-5/16	3-1/2	12	2.22	2.22	6.29
13/64	.2031	2-7/16	3-5/8	12	2.44	2.44	6.62
7/32	.2188	2-1/2	3-3/4	12	2.72	2.72	6.94
15/64	.2344	2-5/8	3-7/8	12	2.95	2.95	7.22
1/4	.2500	2-3/4	4	12	2.99	2.99	7.29
17/64	.2656	2-7/8	4-1/8	12	3.76	3.76	11.40
9/32	.2812	2-15/16	4-1/4	6	3.88	3.88	11.60
19/64	.2969	3-1/16	4-3/8	6	4.48	4.48	11.90
5/16	.3125	3-3/16	4-1/2	6	4.96	4.96	12.40
21/64	.3281	3-5/16	4-5/8	6	5.50	5.50	15.69
11/32	.3438	3-7/16	4-3/4	6	6.14	6.14	16.46
23/64	.3594	3-1/2	4-7/8	6	6.91	6.91	17.38

Size	Dec. Equiv.	Flute Length	Overall Length	Pkg. Qty.	Price Each		
					Oxide Finish 300	Bright Finish 300A	Titanium Nitride Coated 300T
3/8	.3750	3-5/8	5	6	7.07	7.07	18.10
25/64	.3906	3-3/4	5-1/8	6	8.09	8.09	21.80
13/32	.4062	3-7/8	5-1/4	6	8.31	8.31	22.10
27/64	.4219	3-15/16	5-3/8	6	9.23	9.23	22.22
7/16	.4375	4-1/16	5-1/2	6	9.59	9.59	23.42
29/64	.4531	4-3/16	5-5/8	6	10.72	10.72	24.59
15/32	.4688	4-5/16	5-3/4	6	11.39	11.39	25.38
31/64	.4844	4-3/8	5-7/8	6	11.97	11.97	26.34
1/2	.5000	4-1/2	6	6	12.04	12.04	26.34
33/64	.5156	4-13/16	6-5/8	1	21.69	21.69	47.65
17/32	.5312	4-13/16	6-5/8	1	22.33	22.33	49.10
35/64	.5469	4-13/16	6-5/8	1	24.62	24.62	54.20
9/16	.5625	4-13/16	6-5/8	1	25.28	25.28	55.62
37/64	.5781	4-13/16	6-5/8	1	25.86	25.86	56.90
19/32	.5938	5-3/16	7-1/8	1	26.55	26.55	58.50
39/64	.6094	5-3/16	7-1/8	1	28.44	28.44	62.57
5/8	.6250	5-3/16	7-1/8	1	27.92	27.92	61.40
41/64	.6406	5-3/16	7-1/8	1	30.47	30.47	63.00
21/32	.6562	5-3/16	7-1/8	1	31.94	31.94	69.00
43/64	.6719	5-5/8	7-5/8	1	34.53	34.53	72.00
11/16	.6875	5-5/8	7-5/8	1	34.53	34.53	72.00
23/32	.7188	5-5/8	7-5/8	1	42.80	42.80	79.00
3/4	.7500	5-5/8	7-5/8	1	45.37	45.37	85.00

LETTER SIZES

Size	Dec. Equiv.	Flute Length	Overall Length	Pkg. Qty.	Price Each		
					Oxide Finish 300	Bright Finish 300A	Titanium Nitride Coated 300T
A	.2340	2-5/8	3-7/8	12	3.74	3.74	7.80
B	.2380	2-3/4	4	12	3.74	3.74	7.80
C	.2420	2-3/4	4	12	3.74	3.74	7.80
D	.2460	2-3/4	4	12	3.74	3.74	7.80
E	.2500	2-3/4	4	12	2.99	2.99	7.29
F	.2570	2-7/8	4-1/8	12	3.97	3.97	11.40
G	.2610	2-7/8	4-1/8	12	4.47	4.47	11.40
H	.2660	2-7/8	4-1/8	12	4.47	4.47	11.40
I	.2720	2-7/8	4-1/8	6	4.47	4.47	11.40
J	.2770	2-7/8	4-1/8	6	4.80	4.80	11.40
K	.2810	2-15/16	4-1/4	6	5.30	5.30	11.40
L	.2900	2-15/16	4-1/4	6	5.30	5.30	11.40
M	.2950	3-1/16	4-3/8	6	5.60	5.60	11.92

Size	Dec. Equiv.	Flute Length	Overall Length	Pkg. Qty.	Price Each		
					Oxide Finish 300	Bright Finish 300A	Titanium Nitride Coated 300T
N	.3020	3-1/16	4-3/8	6	5.60	5.60	12.42
O	.3160	3-3/16	4-1/2	6	5.67	5.67	12.42
P	.3230	3-5/16	4-5/8	6	6.39	6.39	14.00
Q	.3320	3-7/16	4-3/4	6	6.39	6.39	14.00
R	.3390	3-7/16	4-3/4	6	6.84	6.84	14.00
S	.3480	3-1/2	4-7/8	6	7.24	7.24	14.00
T	.3580	3-1/2	4-7/8	6	8.24	8.24	18.10
U	.3680	3-5/8	5	6	8.24	8.24	18.10
V	.3770	3-5/8	5	6	8.47	8.47	20.85
W	.3860	3-3/4	5-1/8	6	8.75	8.75	21.85
X	.3970	3-3/4	5-1/8	6	10.61	10.61	22.05
Y	.4040	3-7/8	5-1/4	6	11.92	11.92	22.50
Z	.4130	3-7/8	5-1/4	6	12.69	12.69	23.70