

# Drill and Reamer Blanks

## M2 – High Speed Steel



Made from hardened (Rc 63-65) M2 grade High Speed Steel and ground, these drill and reamer blanks can be used as punches, gauges, pins or ground for special tools.

### List No. 950D – Drill Blanks

up to 1/2" + .0000/ - .0003, over 1/2" + .0000/ - .0005

### List No. 950R – Reamer Blanks

+ .0002/ - .0000, up to 1/2" - over 1/2" + .0005/ - .0000



## Wire Gauge Sizes

Size	Decimal Equivalent	Overall Length	Pkg. Qty.	Price Each	
				Drill Blank 950D	Reamer Blank 950R
1	.2280	3-7/8	12	3.02	4.12
2	.2210	3-7/8	12	3.02	4.12
3	.2130	3-3/4	12	3.02	4.12
4	.2090	3-3/4	12	3.02	4.12
5	.2055	3-3/4	12	3.02	4.12
6	.2040	3-3/4	12	2.90	3.95
7	.2010	3-5/8	12	2.90	3.95
8	.1990	3-5/8	12	2.90	3.95
9	.1960	3-5/8	12	2.90	3.95
10	.1935	3-5/8	12	2.90	3.95
11	.1910	3-1/2	12	2.30	3.14
12	.1890	3-1/2	12	2.30	3.14
13	.1850	3-1/2	12	2.30	3.14
14	.1820	3-3/8	12	2.30	3.14
15	.1800	3-3/8	12	2.30	3.14
16	.1770	3-3/8	12	2.04	2.78
17	.1730	3-3/8	12	2.04	2.78
18	.1695	3-1/4	12	2.04	2.78
19	.1660	3-1/4	12	2.04	2.78
20	.1610	3-1/4	12	2.04	2.78
21	.1590	3-1/4	12	2.04	2.78
22	.1570	3-1/8	12	2.04	2.78
23	.1540	3-1/8	12	2.04	2.78
24	.1520	3-1/8	12	2.04	2.78
25	.1495	3	12	2.04	2.78
26	.1470	3	12	1.82	2.48
27	.1440	3	12	1.82	2.48
28	.1405	2-7/8	12	1.82	2.48
29	.1360	2-7/8	12	1.82	2.48
30	.1285	2-3/4	12	1.82	2.48
31	.1200	2-3/4	12	1.82	2.48
32	.1160	2-3/4	12	1.82	2.48
33	.1130	2-5/8	12	1.82	2.48
34	.1110	2-5/8	12	1.82	2.48
35	.1100	2-5/8	12	1.82	2.48
36	.1065	2-1/2	12	1.82	2.48
37	.1040	2-1/2	12	1.82	2.48
38	.1015	2-1/2	12	1.82	2.48
39	.0995	2-3/8	12	1.82	2.48
40	.0980	2-3/8	12	1.82	2.48
41	.0960	2-3/8	12	2.31	3.15
42	.0935	2-1/4	12	2.31	3.15
43	.0890	2-1/4	12	2.31	3.15
44	.0860	2-1/8	12	2.31	3.15
45	.0820	2-1/8	12	2.31	3.15
46	.0810	2-1/8	12	2.31	3.15

Size	Decimal Equivalent	Overall Length	Pkg. Qty.	Price Each	
				Drill Blank 950D	Reamer Blank 950R
47	.0785	2	12	2.31	3.15
48	.0760	2	12	2.31	3.15
49	.0730	2	12	2.31	3.15
50	.0700	2	12	2.31	3.15
51	.0670	2	12	2.31	3.15
52	.0635	1-7/8	12	2.31	3.15
53	.0595	1-7/8	12	2.31	3.15
54	.0550	1-7/8	12	2.31	3.15
55	.0520	1-7/8	12	2.31	3.15
56	.0465	1-3/4	12	2.31	3.15
57	.0430	1-3/4	12	2.31	3.15
58	.0420	1-5/8	12	2.31	3.15
59	.0410	1-5/8	12	2.31	3.15
60	.0400	1-5/8	12	2.31	3.15
61	.0390	1-5/8	12	2.31	3.15
62	.0380	1-1/2	12	2.31	3.15
63	.0370	1-1/2	12	2.31	3.15
64	.0360	1-1/2	12	2.31	3.15
65	.0350	1-1/2	12	2.31	3.15
66	.0330	1-3/8	12	2.31	3.15
67	.0320	1-3/8	12	2.31	3.15
68	.0310	1-3/8	12	2.31	3.15
69	.0292	1-3/8	12	2.31	3.15
70	.0280	1-1/4	12	2.31	3.15
71	.0260	1-1/4	12	2.31	3.15
72	.0250	1-1/8	12	2.31	3.15
73	.0240	1-1/8	12	2.31	3.15
74	.0225	1	12	2.31	3.15
75	.0210	1	12	2.31	3.15
76	.0200	7/8	12	2.31	3.15
77	.0180	7/8	12	2.31	3.15
78	.0160	7/8	12	2.31	3.15
79	.0145	3/4	12	2.31	3.15
80	.0135	3/4	12	2.31	3.15
81	.0130	3/4	12	2.60	—
82	.0125	3/4	12	2.60	—
83	.0120	3/4	12	2.60	—
84	.0115	3/4	12	2.60	—
85	.0110	3/4	12	2.60	—
86	.0105	3/4	12	2.60	—
87	.0100	3/4	12	2.60	—
90	.0087	3/4	12	2.60	—
92	.0079	3/4	12	2.60	—
95	.0067	3/4	12	2.60	—
97	.0059	3/4	12	2.60	—

## Sets

Size	Description	Pieces	Set No.	Price
1/16 – 1/2 by 64 <sup>ths</sup>	Drill Blank Set	29	950SF	175.00
1/16 – 1/2 by 64 <sup>ths</sup>	Reamer Blank Set	29	950SR	235.00
A – Z	Drill Blank Set	26	950SL	162.11
1 – 60	Drill Blank Set	60	950SW	150.60
61 – 80	Drill Blank Set	20	950ST	55.50
1/16 – 1/2 by 64 <sup>ths</sup> , A – Z, 1 – 60	Drill Blank Set	115	950SX	496.48



All sets are supplied in Huot metal index