

Extra Length Drills

High Speed Steel – 118° Point

These drills are utilized in deep hole or long reach drilling applications in many kinds of materials. For fixed spindle use.



MADE IN USA



MICHIGAN
DRILL & CUTTING TOOLS

24" Overall Length

List No. 224 – 18" Flute Length

Extensive Offering

Exclusively from Michigan Drill

The world's largest and most extensive inventory of **USA manufactured** extra long straight shank drills!

Size	Decimal Equivalent	Price Each
1/4	.2500	89.10
5/16	.3125	92.70
3/8	.3750	95.40
13/32	.4062	110.00
7/16	.4375	121.50
1/2	.5000	126.36
9/16	.5625	185.00
19/32	.5938	198.00

Size	Decimal Equivalent	Price Each
39/64	.6094	198.00
5/8	.6250	198.00
21/32	.6562	225.00
11/16	.6875	235.71
3/4	.7500	252.59
25/32	.7812	278.24
13/16	.8125	281.49
27/32	.8438	293.76

Size	Decimal Equivalent	Price Each
7/8	.8750	301.86
15/16	.9375	314.82
31/32	.9688	320.00
1	1.0000	324.23
1-1/16	1.0625	342.00
1-1/8	1.1250	349.43
1-3/16	1.1875	369.00
1-1/4	1.2500	450.45

48" Overall Length

List No. 248 – 5-1/2" Flute Length

Size	Decimal Equivalent	Price Each
1/4	.2500	74.70
5/16	.3125	80.10
3/8	.3750	89.10

Size	Decimal Equivalent	Price Each
7/16	.4375	100.80
1/2	.5000	111.60
9/16	.5625	148.50

Size	Decimal Equivalent	Price Each
5/8	.6250	158.40
11/16	.6875	179.10
3/4	.7500	216.00

Sizes 9/16" and larger come with 1/2" reduced shank.

1/2" Shank Extra Length Drills

List No. 212X – 12" OAL, 9" FLT

List No. 218X – 18" OAL, 12" FLT

Size	Decimal Equivalent	Price Each	
		12" OAL 212X	18" OAL 218X
33/64	.5156	74.16	117.90
17/32	.5312	74.16	117.90
35/64	.5469	78.75	120.60
9/16	.5625	78.75	120.60
37/64	.5781	82.35	124.65
19/32	.5938	82.35	124.65
39/64	.6094	89.10	126.00
5/8	.6250	89.10	126.00
41/64	.6406	99.00	141.30
21/32	.6562	99.00	141.30
43/64	.6719	103.50	148.50
11/16	.6875	103.50	148.50
45/64	.7031	108.90	162.90
23/32	.7188	108.90	162.90
47/64	.7344	116.10	170.10
3/4	.7500	116.10	170.10
49/64	.7656	121.50	186.30

Size	Decimal Equivalent	Price Each	
		12" OAL 212X	18" OAL 218X
25/32	.7812	121.50	186.30
51/64	.7969	130.95	196.20
13/16	.8125	130.95	196.20
53/64	.8281	144.00	206.10
27/32	.8438	144.00	206.10
55/64	.8594	146.70	214.20
7/8	.8750	146.70	214.20
57/64	.8906	157.50	220.50
29/32	.9062	157.50	220.50
59/64	.9219	162.00	229.50
15/16	.9375	162.00	238.50
61/64	.9531	171.00	243.00
31/32	.9688	171.00	243.00
63/64	.9844	175.50	243.00
1	1.0000	175.50	256.50
1-1/4	1.2500	228.15	—

Sets

Sizes	OAL	Description	Pcs.	Set No.	Price Each
1/8" to 3/8" by 64ths	8"	H.S. Straight Shank	17	208ES	293.24
3/16" to 1/2" by 64ths	10"	H.S. Straight Shank	21	208BES	529.18
1/8" to 1/2" by 64ths	12"	H.S. Straight Shank	25	212ES	681.46
17/32" to 1" by 32nds	12"	H.S. 1/2" Shank	16	212XES	1981.00
3/16" to 1/2" by 32nds	18"	H.S. Straight Shank	11	218ES	782.21
17/32" to 1" by 32nds	18"	H.S. 1/2" Shank	16	218XES	2893.25

All sets are supplied in Metal Stand

