



Safety Data Sheet

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Document Group:	39-9760-8	Version Number:	4.00
Issue Date:	10/07/25	Supersedes Date:	03/03/25

SECTION 1: Identification

1.1. Product identifier

3M™ Cut & Grind Wheel

1.2. Recommended use and restrictions on use

Recommended use

Abrasive Product, For industrial/occupational use only. Not for consumer sale or use.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Abrasive Systems Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable

Pictograms

Not applicable

15% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Ceramic Aluminum Oxide / Aluminum Oxide Mineral	1344-28-1	50 - 75

Blend (non-fibrous)		
Inorganic Fluoride	60304-36-1	10 - 20
Cured Resin	Mixture	5 - 20
Fiberglass Mesh Scrims	Mixture	1 - 10
Metal Reinforced Steel Bushing	Mixture	1 - 8
Silicon Carbide Mineral	409-21-2	0.1 - 2
Titanium Dioxide	13463-67-7	0.1 - 2
Lubricant	8042-47-5	0.01 - 0.5
Carbon Black	1333-86-4	< 0.2
Zinc Alloy Hub Attachment	Mixture	Not Applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for

PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Not applicable.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe thermal decomposition products. Avoid breathing of dust created by cutting, sanding, grinding or machining. For industrial/occupational use only. Not for consumer sale or use. Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Combustible dust may form by action of this product on another material (substrate). Dust generated from the substrate during use of this product may be explosive if in sufficient concentration with an ignition source. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
CAS NO M~AL~F	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	1344-28-1	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	1344-28-1	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	1344-28-1	ACGIH	TWA(respirable particles):3 mg/m3	
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable	A3: Confirmed animal carcin.

			finescale particles):2.5 mg/m3	
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	409-21-2	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	409-21-2	ACGIH	TWA(respirable particles):3 mg/m3	
Silicon Carbide Mineral	409-21-2	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Silicon carbide, fibrous (including whiskers)	409-21-2	ACGIH	TWA(as fiber):0.1 fiber/cc	A2: Suspected human carcin.
Silicon carbide, nonfibrous, inhalable fraction	409-21-2	ACGIH	TWA(inhalable fraction):10 mg/m3	
Silicon carbide, nonfibrous, respirable fraction	409-21-2	ACGIH	TWA(respirable fraction):3 mg/m3	
FLUORIDES	60304-36-1	ACGIH	TWA(as F):2.5 mg/m3	A4: Not class. as human carcin
FLUORIDES	60304-36-1	OSHA	TWA(as F):2.5 mg/m3;TWA(as dust):2.5 mg/m3	
MINERAL OILS, HIGHLY-REFINED OILS	8042-47-5	ACGIH	TWA(inhalable fraction):5 mg/m3	A4: Not class. as human carcin
Paraffin oil	8042-47-5	OSHA	TWA(as mist):5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

8.2.2. Personal protective equipment (PPE)

Eye/face protection

To minimize the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Wear appropriate gloves to minimize risk of injury to skin from contact with dust or physical abrasion from grinding or

sanding.

Respiratory protection

Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Color	Black
Odor	Slight Resinous
Odor threshold	Not Applicable
pH	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point/Initial boiling point/Boiling range	Not Applicable
Flash Point	Not Applicable
Evaporation rate	Not Applicable
Flammability	Not Applicable
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Vapor Pressure	Not Applicable
Relative Vapor Density	Not Applicable
Density	Not Applicable
Relative Density	Not Applicable
Water solubility	Not Applicable
Solubility- non-water	Not Applicable
Partition coefficient: n-octanol/ water	Not Applicable
Autoignition temperature	Not Applicable
Decomposition temperature	Not Applicable
Kinematic Viscosity	Not Applicable
Volatile Organic Compounds	No Data Available
Percent volatile	Not Applicable
VOC Less H2O & Exempt Solvents	No Data Available
Molecular weight	No Data Available

Particle Characteristics	Not Applicable
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products**Substance**

Hydrogen Fluoride

Condition

At Elevated Temperatures

Refer to section 5.2 for hazardous decomposition products during combustion.

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye Contact:

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

No health effects are expected.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

This document covers only the product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered. This product contains titanium dioxide. Cancer of the lungs has been observed in rats that inhaled high levels of titanium dioxide. No exposure to inhaled titanium dioxide is expected during the normal handling and use of this product. Titanium dioxide was not detected when air sampling was conducted during simulated use of similar products containing titanium dioxide. Therefore, the health effects associated with titanium dioxide are not expected during the normal use of this product.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Inorganic Fluoride	Dermal	Rabbit	LD50 > 2,000 mg/kg
Inorganic Fluoride	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l
Inorganic Fluoride	Ingestion	Rat	LD50 2,150 mg/kg
Silicon Carbide Mineral	Dermal	Rat	LD50 > 2,000 mg/kg
Silicon Carbide Mineral	Ingestion	Rat	LD50 > 2,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Lubricant	Dermal	Rabbit	LD50 > 2,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg
Lubricant	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Rabbit	No significant irritation
Inorganic Fluoride	Rabbit	No significant irritation
Silicon Carbide Mineral	Rat	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation
Lubricant	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Rabbit	No significant irritation

Inorganic Fluoride	Rabbit	Corrosive
Silicon Carbide Mineral	Professional judgment	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation
Lubricant	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Titanium Dioxide	Human and animal	Not classified
Lubricant	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	In Vitro	Not mutagenic
Silicon Carbide Mineral	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification
Lubricant	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation	Rat	Not carcinogenic
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic
Lubricant	Dermal	Mouse	Not carcinogenic
Lubricant	Inhalation	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Inorganic Fluoride	Ingestion	Not classified for development	Mouse	NOAEL 100 mg/kg/day	during organogenesis
Lubricant	Ingestion	Not classified for female reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
Lubricant	Ingestion	Not classified for male reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
Lubricant	Ingestion	Not classified for development	Rat	NOAEL 4,350 mg/kg/day	during gestation

Lactation

Name	Route	Species	Value
Inorganic Fluoride	Ingestion	Rat	Not classified for effects on or via lactation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Inorganic Fluoride	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.003 mg/l	28 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Lubricant	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,381 mg/kg/day	90 days
Lubricant	Ingestion	liver immune system	Not classified	Rat	NOAEL 1,336 mg/kg/day	90 days

Aspiration Hazard

Name	Value
Lubricant	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. The substrate that was

abraded must be considered as a factor in the disposal method for this product. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not Applicable.

Health Hazards

Not Applicable.

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient

Ceramic Aluminum Oxide / Aluminum Oxide
Mineral Blend (non-fibrous)

C.A.S. No

1344-28-1

% by Wt

50 - 75

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release

Hydrogen Fluoride. During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information.

Document Group:	39-9760-8	Version Number:	4.00
Issue Date:	10/07/25	Supersedes Date:	03/03/25

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