

Metric Extra Length Drills

High Speed Steel – 118° Point



**MADE IN
USA**



MICHIGAN
DRILL & CUTTING TOOLS

12" Overall Length

List No. **212M**– 9" Flute Length

**Extensive
Offering**

**Exclusively
from
Michigan Drill**

The world's largest and most extensive inventory of
USA manufactured extra long straight shank drills!

Size	Decimal Equivalent	Price Each
3.00	.1181	29.88
4.00	.1575	32.31
5.00	.1969	35.60
6.00	.2362	37.13
6.50	.2559	38.33
7.00	.2756	38.33
8.00	.3150	41.90
8.50	.3346	43.20

Size	Decimal Equivalent	Price Each
9.00	.3543	43.20
9.20	.3622	45.00
9.50	.3740	45.00
10.00	.3937	47.16
10.50	.4134	50.94
11.00	.4331	53.10
12.00	.4724	58.95
13.00	.5118	74.48

Size	Decimal Equivalent	Price Each
13.80	.5433	80.10
14.00	.5512	80.10
15.00	.5906	85.05
16.00	.6299	97.20
17.00	.6693	102.60
17.50	.6890	116.55
20.00	.7874	130.50
22.50	.8858	161.10

Sets

Sizes	OAL	Pcs.	Set No.	Price Each
3.00, 4.00, 5.00, 6.00, 7.00, 8.00, 9.00, 10.00, 11.00, 12.00	12"	10	212MS	420.00

All sets are supplied in Metal Stand



Cobalt Extra Length Drills

Straight Shank, 135° Split Point

List No. **208C** – 8" OAL, 5-1/2" FLT

List No. **212C** – 12" OAL, 9" FLT

Cobalt drills are used in drilling tough, high tensile strength materials like Stainless Steels, Titanium, and Inconel.



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Size	Decimal Equivalent	Price Each	
		8" OAL 208C	12" OAL 212C
3/32	.0938	35.55	—
7/64	.1094	32.40	—
1/8	.1250	32.40	40.50
9/64	.1406	34.20	43.25
5/32	.1562	34.20	43.25
11/64	.1718	35.78	44.10
3/16	.1875	35.78	44.10
13/64	.2031	36.50	48.60
7/32	.2188	37.62	48.60
1/4	.2500	37.62	48.60
17/64	.2656	38.70	55.80
9/32	.2812	42.30	55.80
19/64	.2969	43.20	56.70

Size	Decimal Equivalent	Price Each	
		8" OAL 208C	12" OAL 212C
5/16	.3125	43.20	56.70
11/32	.3438	50.54	62.10
3/8	.3750	50.54	62.10
13/32	.4062	53.46	64.80
27/64*	.4219	58.50	69.30
7/16	.4375	58.50	69.30
1/2	.5000	65.00	80.10
17/32	.5312	—	103.50
9/16	.5625	—	108.00
5/8	.6250	—	121.50
43/64	.6719	—	142.20
11/16	.6875	—	142.20
3/4	.7500	—	155.70

* Available in 9" OAL. Price: \$85.00

Sets

Sizes	OAL	Description	Pcs.	Set No.	Price Each
1/8" to 3/8" by 16 ^{ths}	8"	Cobalt Straight Shank	5	208CS	209.50
1/8" to 1/2" by 16 ^{ths}	12"	Cobalt Straight Shank	7	212CS	414.80

All sets are supplied with wood block

