

Extra Long Taper Shank Drills

High Speed Steel – 118° Point

These drills are utilized in deep hole or long reach drilling applications in many kinds of materials. For fixed spindle use.



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USA**



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The world's largest and
most extensive inventory
of **USA manufactured**
extra long taper shank drills!

12" Overall Length List No. 112

► Continued

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
45/64	.7031	2	8	147.71
23/32	.7188	2	8	147.71
47/64	.7344	2	8	153.61
3/4	.7500	2	8	153.61
49/64	.7656	2	8	162.20
49/64	.7656	3	7	162.20
25/32	.7812	2	8	162.20
25/32	.7812	3	7	162.20
51/64	.7969	3	7	171.19
13/16	.8125	3	7	171.19

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
53/64	.8281	3	7	171.19
27/32	.8438	3	7	171.19
55/64	.8594	3	7	171.19
7/8	.8750	3	7	171.19
57/64	.8906	3	7	188.18
29/32	.9062	3	7	188.18
59/64	.9219	3	7	194.36
15/16	.9375	3	7	194.36
31/32	.9688	3	7	203.62
1	1.0000	3	7	205.13

14" Overall Length List No. 114

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
3/16	.1875	1	11	82.00
1/4	.2500	1	11	82.00
5/16	.3125	2	10	99.00
25/64	.3906	1	11	110.48
25/64	.3906	2	10	110.48
7/16	.4375	1	11	110.48
29/64	.4531	1	11	110.48
15/32	.4688	1	11	110.48
15/32	.4688	2	10	110.48
31/64	.4844	2	10	112.15
1/2	.5000	2	10	112.15
33/64	.5156	1	11	113.26
33/64	.5156	2	10	113.26
17/32	.5312	2	10	117.93
35/64	.5469	1	11	123.16
9/16	.5625	2	10	123.16
37/64	.5781	2	10	123.16
19/32	.5938	2	10	123.16
39/64	.6094	2	10	129.89
5/8	.6250	2	10	129.89
41/64	.6406	2	10	139.19
21/32	.6562	2	10	139.19

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
43/64	.6719	2	10	150.28
11/16	.6875	2	10	150.28
45/64	.7031	2	10	152.46
23/32	.7188	2	10	152.46
47/64	.7344	2	10	165.53
3/4	.7500	2	10	165.53
49/64	.7656	2	10	173.45
25/32	.7812	2	10	173.45
20.50mm	.8071	3	9	188.77
27/32	.8438	3	9	179.78
7/8	.8750	3	9	199.58
22.50mm	.8858	3	9	225.00
57/64	.8906	3	9	199.58
29/32	.9062	3	9	204.00
61/64	.9531	3	9	210.00
31/32	.9688	3	9	217.01
63/64	.9844	3	9	217.01
1	1.0000	3	9	221.00
1-3/32	1.0938	3	10	226.00
1-5/32	1.1562	3	10	230.05
1-11/64	1.1719	3	10	235.00
1-3/16	1.1875	3	9	234.30

15" Overall Length List No. 115

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
3/16	.1875	1	12	92.66
13/64	.2031	1	12	92.66
7/32	.2188	1	12	92.66
15/64	.2344	1	12	92.66
1/4	.2500	1	12	92.66
17/64	.2656	1	12	97.81
9/32	.2812	1	12	97.81
19/64	.2969	1	12	102.96
5/16	.3125	1	12	102.96
21/64	.3281	1	12	108.11
11/32	.3438	1	12	108.11
23/64	.3594	1	12	120.46
3/8	.3750	1	12	120.46
25/64	.3906	1	12	120.46
13/32	.4062	1	12	120.46
27/64	.4219	1	12	120.46
7/16	.4375	1	12	120.46
29/64	.4531	1	12	123.55

Size	Decimal Equivalent	Morse Taper No.	Flute Length	Price Each
15/32	.4688	1	12	123.55
15/32	.4688	2	11	125.33
31/64	.4844	2	11	125.33
1/2	.5000	2	11	125.33
33/64	.5156	1	12	130.68
33/64	.5156	2	11	125.33
17/32	.5312	2	11	125.33
35/64	.5469	1	12	127.12
35/64	.5469	2	11	127.12
9/16	.5625	2	11	127.12
37/64	.5781	2	11	128.90
19/32	.5938	2	11	128.90
39/64	.6094	2	11	137.57
5/8	.6250	2	11	137.57
41/64	.6406	2	11	147.31
21/32	.6562	2	11	147.31
43/64	.6719	2	11	161.41
11/16	.6875	2	11	161.41

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